

Lectures on Practical Mining in Germany.

CLAUSTHAL MINING SCHOOL NOTES—No. XVII.*

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SECTION II.

PROSPECTING FOR MINERALS—BORING.

I.—PRELIMINARY PRECAUTIONS AND ARRANGEMENTS.

Every winding apparatus should be provided with a brake, as not only the fate of the boring but also that of the men if a tread-wheel is used may be dependent upon it. It should be solidly built, and so arranged that the man who has control over it can readily oversee the mouth of the bore hole. When the borings are very deep the brake should not be dependent on manual power, but should be made self-acting. Both kinds, however, should be provided, and made to act on both rims. The arrangement we are describing is provided with a loose brake for manual power. We shall describe a self-acting brake on returning to a description of the bore tower. The brake consists of a horizontal beam, to which two brake blocks are attached, the balk rests with one end loose between the two uprights, and the other end rests against the other two uprights, which must be firmly fixed, as it forms the fulcrum for the lever. When the brake is to be applied it is done by pulling the lever in the direction towards the bore hole. Of course, this is not recommended as the best arrangement, a self-acting brake is always to be preferred. Brakes which act by means of screws, or other gradual appliances, should be discarded, as one should always be able to apply the brake instantaneously. Double brakes, which act on two opposite sides, give a better result, and can be made to act more promptly.

The winding rope is round, of best hemp, and from $\frac{3}{4}$ in. to $1\frac{1}{2}$ in. in diameter, according to the weight to be raised; its length depends upon the distance between the bore shaft scaffolding and the winding pulley. The rope when let out being attached to the boring-rods at the level of the upper scaffolding, should be coiled at least about twice round the winding axle, to prevent the wearing of the rope where it is attached to the axle. When the boring is to be above 50 fms. a flat rope should be used from 5 in. to 6 in. broad, and $\frac{3}{4}$ in. to $1\frac{1}{2}$ in. thick. Flat ropes are always to be preferred; those made from Manila hemp last extremely well, even when dry. Every rope should be well tarred, the strands being drawn first singly through the tar cask. When the rope becomes dry during use it should be well smeared with tallow or soap. It is advisable to cover that part of the axle on which the rope coils with laths of beech wood, in order to protect the axle, the wearing away of any part can then be readily repaired.

The end of the winding rope must be provided with a swivel, so that when turning the rods round to screw or unscrew them the rope will not be twisted. This must be made strong enough for its purpose, and so arranged that if the rope breaks the rods will not fall to the bottom of the bore hole, the swivel being caught by the top of the guiding bore tube.

Construction of the swivel joint.—The rope is bent round a sheet-iron neck or dished ring, and then carried double for a length of 18 to 24 inches. A few nails are sometimes driven through the two portions of the rope at this place, and it is afterwards bound fast by band, or string, or wire. The ring of the swivel is enlarged at its lower end, which has a circular hole bored through it, through which the top of the swivel rod passes, this has then a cotter ring passed over it, and a nut screwed tight on to the end, the nut is prevented from unscrewing by means of a split pin passing through it and the top of the swivel rod. At about the middle of its length the swivel rod has two cross arms welded to it. The lower end of the rod swells out, and has a hole bored in it, which is tapped, and into which the top of the boring-rods screws. Another arrangement of the swivel for a round rope differs only from the former in that the enlarged middle part of the swivel-rod has a hole bored through it, through which a cross-bar can be passed, instead of having the cross-arms welded. The arrangement of a swivel for a flat rope consists of an iron stirrup, provided at the lower end with holes, through which a short pin passes, being fixed at each end by nuts. The rest of the arrangements, except the fastening of the rope, is similar to the one we have just described.

Glenck and Kind have used swivels differing somewhat from the ones we have just described. The lower ring is made of considerable breadth, to serve the purpose of the cross-arm in the previous arrangements. The nut to which the rods are screwed is open at the top, and possesses the advantage that the borer master can readily see if the rods are properly screwed on to the ring. This nut should be formed of unhardened steel, not to damage the screw on the top of the boring-rods. The width of the ring depends on what sort of rope is used. In many cases the so-called ox-foot is used as an auxiliary tool. The forked end is slipped below the swelling on the boring-rods, which are prevented from slipping out by a pin. This generally requires a special rope, which is hung from the beams of the bore tower over the bore shaft.

Boring Tower after Kind's Construction.—We shall now proceed to describe a boring tower used in the boring trials near Brandeisel, and constructed after Kind's arrangement. The erection of a bore tower should take place after the whole of the framing has been prepared for putting together. The erection of the two broader sides must be completed in one day; previous to their erection the ground framework, consisting of the long beams and two shorter cross beams, must be placed in position over the bore shaft, and firmly fixed by strong wooden wedges driven into the ground. The two broad upright frames (with the cross diagonals and struts complete) are laid over each other so that the tenon at the foot of each of the four corner legs is exactly over the corresponding mortise in the ground frame. At a short distance, and parallel to one of the longer sides, two long poles (12 yards or more), about 18 ft. apart, are fixed upright in the ground, the lower end being sunk 3 or 4 ft., and tightly wedged. A pulley is fixed to the upper end of the poles; lastly, and some distance from each of the poles, and on the opposite side to the bore-hole, a windlass or winch is fixed, round which a rope, attached to one of the legs, and passing over the pulley is coiled. The side frame nearest the upright poles is the first raised by turning the windlass gradually, part of the strain being taken off the ropes by props, which some of the workmen bring under the frame. Another set of workmen guide the tenon into the mortise in the ground frame. When the side is raised in proper position the windlass is choked tight, and the frame is surrounded with props.

The second side frame is raised in a similar manner, only that in order to prevent it overturning (since these side frames are slightly inclined inwards towards each other) it must be pulled by an additional rope in the opposite direction to that going to the windlass. When both side frames are raised two carpenters climb to the top of the frames (by driving climbing irons or pins into one of the corner legs) and fix the cross strut joining the top of the frames in its place. The strut may either be hauled up by ropes, or attached to the frames before raising. After this and the cap pieces have been fixed in their place the legs are tied with diagonals, and horizontally struted in the two shorter sides beginning below. When the shorter sides of the bore tower are finished stagings and ladders are fixed in their places. After this the beams on which the winding pulley is to be fixed are laid down, and the remainder of the details are completed. Afterwards the whole of the tower is covered outside with planking. On one of the longer sides opposite the bore hole a high narrow slit or door is left in the framework, by which the long rods, tubes, &c., are introduced. For ordinary purposes the bore tower is provided with another door, and windows must be fixed as the tower is being covered with planking. The winding apparatus only is somewhat different from what we have described in the use of a boring triangle or three legs. Here there are two flat ropes provided, which are so arranged that when the

loose end of the one is raised to its highest point ready for unscrewing one or one set of the rods the other hangs at the lowest point in the shaft ready for attaching to the next, so that no time is lost in lowering the one or other of the ropes. Since each rope is flat, and must be coiled upon itself, two special pulleys and drums are fixed on the winding axle, having two discs of wood on the sides to prevent the ropes slipping. The two winding pulleys are fixed side by side, instead of above each other, but this arrangement answers quite as well when the tower is of considerable height as in the present case. The brake is self-acting, inasmuch that the lever is of a tolerable length, and its weight is sufficient to call the brake into play; when it is required to apply the brake more strongly this can be done by pressing the foot on the end of the lever (i.e., downwards). When it is required to slacken the brake this can be done by lifting the end of the lever.

Before leaving this part of our subject—the bore tower or frame, the following remarks on the dimensions of the bore tower will be best inserted here. The bore tower seldom exceeds 100 ft. in height, and is generally less. With shaft rods 40 ft. in length, when there is also a bore shaft, the height is usually about 80 ft., so that at least two rods can be unscrewed at once. In the boring trials at Schöningen the bore tower was 87 ft. high; two rods each 40 ft. 6 in. long were screwed on or off at once. The base of the tower was 45 ft. by 30 ft. At Lüttgeneder the bore tower was 57 ft. high and square in horizontal section, the base being 24 ft. square, and the top 12 ft. 6 in. square. A top story which had vertical sides made the total height of the bore tower 68 ft. 6 in. The rods were not reared against the side of the bore tower but hung free from a rack. At Elmen the tower was made 20 ft. higher than the length of a set of rods. It will be found advantageous and necessary to have scaffoldings at different heights in the bore tower.

3. Arrangement for raising the sludger, &c.—This consists usually of a hand windlass or winch. In the arrangement for the previously described boring triangle an ordinary hand windlass is used, its supports being fitted into the framework of the boring lever, and struted on both sides. The axle is about 10 in. in diameter, and the handles 18 in. from the centre of the axle, and so arranged that two men can work at each handle. The rope, which is round, is $\frac{3}{4}$ in. in diameter, and must be well tarred, as it has to descend into the bore hole, which is filled with water. The windlass is also provided with a brake, which acts by its own weight. The rope passes over a pulley attached to the frame of the scaffolding on which the workmen stand to screw or unscrew the rope swivel to the top of the rods, and must be so arranged that it can be readily placed over the bore hole or removed from it. With deep bore holes it is advisable to use a $\frac{1}{2}$ -inch round wire-rope, since an hempen rope is not so strong, and liable to become damaged by the freezing of the water in winter, the rope being nearly always wet from passing up and down in the water in the bore hole. The windlass arrangement used by Herr Beer, at Brandeisel, consists of a windlass provided with spur gearing. The diameter of the drum is 3 feet. The brake is double, and self-acting. The number of teeth on the pinion is to the number of teeth on the wheel as one to four. A wire-rope requires a greater diameter of the axle or drum than an hempen one, and for the former the diameter should not be less than 2 ft. As the pulley round which the rope from the windlass used for raising the sludger passes only requires to have one edge vertically above the borer hole whilst the sludger is being raised or lowered, and during the rest of the time must be placed sideways, the following arrangement was used by Herr Beer in the borings at Brandeisel, the bore tower being after Kind's construction. The pulley, which is 3 ft. in diameter, is fixed between the two sides of a long fork. At the upper end of the fork the lower (inner side) is made convex, and this fits into a concave portion on the upper side of a cross beam, so that the fork and pulley can swing as a pendulum in the plane of the disc of the pulley. In its ordinary vertical position the pulley lies sideways from the boring hole; when it is required to bring the rope in the axis of the bore hole the fork is pushed forward into position, the lower part of the fork being fixed tight by wedges which fit into grooves cut in lower frame.

4. The Smithy.—Since boring trials are often made at some distance from the already working portion of a mining district, and often at a considerable distance from the nearest village or town, it is always advisable, if not necessary, to have a smithy in connection with the boring house. Even if there is a smithy in the neighbourhood, still it will be better to have a special one in connection with the boring, since the work will be well done and better by those who know the necessity of exact and straight workmanship, and one will always be able to get the work done at once. A wooden structure with a brick hearth and sheet-iron cover and a chimney will suffice, and should be roomy enough to contain, besides anvil block and other smithy tools, a work table for the adjustment of the rods, &c. The coke and iron necessary can be placed under a special roof outside. In procuring iron, steel, &c., care should be taken to have it of the best quality. It will be only necessary to engage one smith—one of the borers would be able to do the striking work. The smith should not be engaged on piece work, but paid by the week or month, so as to ensure the best workmanship, and he should have the best opportunity of seeing the boring as it proceeds, for when he has an intelligent appreciation of what is required he will be better able to make the necessary and most suitable adjustments and arrangements.

We now come to the second part of this subject—

II.—THE CONSIDERATION AND DESCRIPTION OF THE SEPARATE BORING TOOLS.

Like every other borer, the earth borer consists of a straight rigid rod at the upper end of which the power is applied, the lower end being supplied with a sharp edge with which the boring is effected. As it is often the intention to bore several hundred feet deep in the earth's crust the borer must in some cases be extremely long, and of a strength corresponding to the hardness of the rock to be bored through. It is impossible to make it all in one piece, nor could it be handled if made so; the lower part often requires repairing, and the upper part must be arranged for attaching to the end of the lever. In consequence of this we shall consider the boring apparatus as consisting of:—

- (a) The head or top-piece, to which the force is applied—i.e., to raise and allow it to fall.
- (b) The shaft rods by means of which the apparatus can be lengthened or shortened to suit the varying depth of the bore hole.
- (c) The borer proper acts directly upon the rock; and lastly,
- (d) Other necessary and auxiliary appliances.

Let us imagine the bore apparatus arranged and fixed so as to form a rigid heavy borer which is attached to the end of the bore-lever, so that it hangs free in the bore hole, and that an up and downward movement is imparted to it; it will be readily imagined that every blow will break off parts of the rock at the bottom of the bore hole, where a deepening will take place. It will be evident that without guides the hole would not be regular, but when the borer is passed down through the guides and guide boring-tube that the borer will always strike the ground in a certain position, and if, moreover, the borer is gradually rotated we shall have a straight round hole. If the up and down movement of the bore-lever be continued for some time the bore hole will become gradually deeper, and a considerable amount of fine powder and debris will be formed at the bottom of the hole, the end of the borer will at last not reach to the bottom of the hole, and if it does so there may be so much debris that the blow of the borer will fall upon it and be checked, pounding it to powder instead of cutting deeper. Hence the debris at the bottom of the bore hole must be removed, and the borer before being again introduced must be lengthened; this lengthening of the rods is chiefly effected in the shaft part, the top and the borer itself remaining unchanged. By this lengthening the rods become heavier and heavier, and although they can be raised and lowered by muscular power still the blows tell so forcibly on the rods themselves that they may from this cause become readily broken. This is especially the case from the fact that however good may have been the quality of the iron and steel from which they are made, the constant vibrations will induce a crystalline structure. From this it will be evident that for very deep borings a long rigid set of

rods is inadmissible in consequence of the great number of breakages and stoppages which would thus occur.

In 1826 and 1827 two letters appeared written by the French missionary, Abbe Imbert, descriptive of boring by the aid of a rope as carried on by the Chinese, who were said to have carried holes of 4 to 6 in. diameter for springs to a depth of from 1000 to 3000 ft. in this method in Europe were unsuccessful, and may be said to have remained so till the invention of Messrs. Mather and Platt's rope-borer. Attention was, therefore, directed to the separating of the borer proper from the shaft rods in such a manner that the former was raised to a certain height by the rods and afterwards allowed to fall by itself without the rods having to acquire the same velocity. This method possessed also the advantage that the rods were not subjected to the side movement so injurious to the sides of the bore hole, and that by means of a counterbalance the weight of the rods could not be entirely obviated. From this we see that a boring apparatus besides consisting of the three parts (head, shaft-rods, and borer) may have a fourth—a free falling piece, the whole apparatus being called a free-falling borer.

We have, therefore, three principal methods by which boring is effected:—

- 1.—With rigid rods, the oldest European method.
- 2.—With a free-falling apparatus.
- 3.—With a rope, or rope boring.

A.—The Top-piece or Head of the Borer.—The head of the bore apparatus consists of a swivel similar to that we have described for the winding-rope above. The nuts formed at the end screws on to the top of the boring-rods, and a strong chain is passed through the ring by which it is attached to the end of the lever. By this arrangement the rods are attached to the end of the lever, and can be raised or allowed to fall, whilst by means of a round piece of wood passed through a hole in the head, thus forming a cross-bar or handle, the boring-rods can be gradually rotated. Many swivels have an additional hole at right angles to the first, but an extra one is quite unnecessary. With the exception of the lower part which forms the nut the swivel is round, the nut being square. The chain is an ordinary one, with oval links, of corresponding strength to the weight of the rods, generally one-third the size of the rods, and is made out of the best soft iron. The end of the chain is provided with a strong hook. The chain is drawn through the ring of the swivel, and the hook is passed through one of the links. The other end of the chain, or rather the middle of the chain, is attached to the lever by passing one of the links over the hook fixed to the lever; the remaining loose end of the chain is hung from a nail driven into the lever. As the bore hole becomes deeper the chain is lengthened, link by link, either at the swivel or at the lever, until this will not reach any longer, when an additional rod must be screwed on.

In 1842 Kind replaced the use of the chain by that of a lengthening screw, which has the advantage that the connection is more rigid, and the lengthening can be constantly, more gradually, and more quickly and easily effected without the disagreeable rattle of the chain.

At present the lengthening screw is almost universally used, and forms for itself the head piece of the boring apparatus. It consists of a screw, two side links, and a swivel. The screw has V-shaped threads (though square threads may be equally well used), the pitch being 2 to 2½ threads per inch. The screw is 2 ft. long, $1\frac{1}{2}$ in. in diameter, the upper end being formed into a round spindle, with an eye through which a very short chain passes, by which it is attached to the hook on the rocking lever. The nut into which the screw passes is 2 in. deep and $2\frac{1}{2}$ in. broad, and is turned where it passes through the eyes in the links, being fastened on both sides with a nut. At the lower part is a very similar arrangement, forming a swivel, only that in place of the nut there is a round opening, through which the swivel-rod passes. The lower end of the swivel-rod is formed as usual into a nut, which screws on to the top of the shaft-rods. The weight of such a lengthening screw is about 100 lbs. In order to prevent the rotation of the screw in the nuts a small thumb screw is inserted through one of the side links. When it is required to lengthen the rods the binding screw is unlocked, and the links, and with them the nuts, are turned from left to right, and the binding screw is again made tight. The arrangement we have just described is that used by Herr Beer, at Brandeisel; the original one by Kind differs only in that the upper end of the screw is attached at once, by means of a pin and socket-joint, to the lever head, and that the lower portion of the links, which are welded together, terminate in an eye-piece. The swivel connecting the rods with the lengthening screw is made in the form of a stirrup. This arrangement is somewhat steadier than that of Beer, but is more difficult to repair.

THE IRON AND STEEL INSTITUTE.

The eighth annual meeting of this Institute has been held during the week at the house of the Institution of Civil Engineers (by permission of the council of that body), Great George-street, Westminster. On Tuesday the business was of the usual routine character, and consisted chiefly in receiving and adopting the report and balance sheet.—Mr. W. MENELAUS occupied the chair.

The report stated that the total number of members elected during the year was 69, making a total on the books of 946. At the meeting in Leeds particular attention was called to the advisability of taking some action for procuring a distribution of a portion of the property held by the Royal Commissioners of the Exhibition of 1851 for the purpose of 'promoting technical education in the more important of our manufacturing districts. The council were requested to use their influence in giving effect to the resolution of the general meeting. Since that time the council had placed themselves in communication with various science colleges and technical institutions throughout the country, and they have made arrangements to hold a preliminary conference between the representatives of those various bodies with a view of determining upon the course of action that it will be most advisable to pursue in connection with this matter. It was stated that the council had awarded the Bessemer medal for this year to Dr. John Percy, of the Royal School of Mines. It was with deep regret the council had to announce the death of the late foreign secretary, Mr. David Forbes, in December last. Mainly through Mr. Forbes' exertions the Institute was at an early date placed in direct communication with all the leading continental metallurgists. The chairman moved the adoption of the report which was seconded by Mr. E. A. Cowper, and carried unanimously. The scrutineers announced that all the gentlemen nominated as members had been elected. It was announced that the next annual meeting of the Institute would be held at Newcastle-on-Tyne. A cordial vote of thanks was given to the Chairman, in acknowledging which he congratulated the members on the most satisfactory progress which the Institute was making.

The meeting was resumed on Wednesday morning, when the President stated that in order to save time they had disposed of the routine business on the previous day, when 26 new members were elected, and a number of names were passed, which he hoped would be added to their list. The Council had accepted the report, and presented the balance-sheet, which he hoped would be considered satisfactory. They were not rich, but what honourable man connected with the iron and steel trade is rich in these times? so that the Institute could scarcely expect to be so. He was unable to state that the Institute had 1000 members, but they had so nearly reached that number that he hoped that Dr. Siemens before his term of office had expired would be able to announce that they had 1000, or more than that number. He referred to the great value of the papers read, and remarked that the discussion which followed was no less useful; indeed it was worthy of the papers. They had suffered a great, and what they had at first believed to be an irreparable, loss in the death of Mr. Forbes, but Mr. Deby had been appointed foreign secretary, and he did not doubt that he would be found a worthy successor. Owing to the death of Mr. Forbes they had been deprived of the pleasure of a visit to Sweden, but he hoped that this might be arranged on some future occasion. No commission had been ap-

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by the Institute to visit the Philadelphia Exhibition, but they would presently have an opportunity of looking at that exhibition through the spectacles of Mr. I. Lowthian Bell, which to some of them would be even more advantageous than going themselves. They concluded by congratulating them on the appointment of his successor, Dr. Siemens, and thanking them for the kind manner in which they had treated him whilst he had been in office as President; indeed their kindness would have made him regret leaving the chair but for the knowledge of the great ability of his successor.

Mr. C. W. SIEMENS, LL.D., F.R.S., took the chair. The President's inaugural address stated that the Duke of Devonshire, as its first President, pointed out to the young society the useful results that would be realised through a judicious combination of natural science with practical experience, and by attention to the progress in metallurgical processes effected in other countries. He was implanted upon this Institute a vitality which has resulted in a rapid increase of its members, and a career of usefulness such as scarcely any other society for the promotion of applied science can boast of. Intimately connected with the interest of the Institution, and with the prosperity of the iron trade, is the subject of technical education. It is not many years since practical knowledge was regarded as the one thing requisite in an iron smelter, whilst theoretical knowledge of the chemical and mechanical principles involved in the operations was viewed with considerable suspicion. The aversion to scientific reasoning upon metallurgical processes extended even to the authors who professed to enlighten us upon these subjects; and we find, in technological works of the early part of the present century little more than eye-witness accounts of the processes pursued by the operating smelter, and no attempt to connect these operations with scientific facts. A great step in advance was made in this country by Dr. Percy, when in 1864 he published his "Metallurgy of Iron and Steel." On the Continent of Europe the researches of Ebelmann, and the technological writings of Karsten, Turner, Gruner, Karl, Akermann, and others have also contributed largely towards a more rational conception of the processes employed in iron smelting. The nations of the Continent of Europe were the first to recognise the necessity of technical education, and it has been chiefly in consequence of their increasing competition with the producers of this country that the attention of the latter has been forcibly drawn to this subject.

The only special educational establishment for the metallurgist of Great Britain is the School of Mines, which has already produced most excellent results in furnishing young metallurgists, it is still susceptible of great improvement, by adding to the branches of knowledge now taught at Jermyn-street, and it is a step in the wrong direction to separate geographically and administratively the instruction in pure chemistry from that in applied chemistry, geology, and mineralogy. If properly supported the School of Mines might become one of the best and largest institutions of its kind, but it would be an error to suppose that, however successful it might be, it could be made to suffice for the requirements of the whole country. Other similar institutions will have to be opened in provincial centres, and we have an excellent example set us by the City of Manchester which, in creating the Owens College, has laid the foundation for a technical university, capable of imparting useful knowledge to the technologist of the future.

Technical education is here spoken of in contradistinction to the purely classic and scientific education of the Universities, but he would not advocate any attempt at comprising in its curriculum a practical working of the processes which the student would have to do in after life. This had been attempted at many of the polytechnic schools of the Continent, with results decidedly unfavourable to the useful career of the student. The practice taught in such establishments is devoid of the commercial element, and must of necessity be an objectionable practice, engendering conceit in the mind of the student which will stand in the way of the unbiased application of his mind to real work. Let technical schools confine themselves to the teaching of those natural sciences which bear upon practice, but let practice itself be taught in the workshop and in the metallurgical works.

After briefly referring to the questions of labour and commercial depression, he remarked that next in importance to cheap—or, rather, efficacious—labour in the production of iron and steel comes cheap fuel. Fuel, he said, in the widest acceptance of the word, may be said to comprise all potential force which we may call into requisition for effecting our purposes of heating and working the materials with which we have to deal, although in a more restricted sense it comprises only those carbonaceous matters which in their combustion yield the heat necessary for working our furnaces and for raising steam in our boilers. According to the report of the Coal Commissioners, published in 1871, there were then 90,207 million tons of coal available in Great Britain at depths not greater than 4000 ft. and in seams not less than 1 ft. thick, besides a quantity of concealed coal estimated at 56,273 millions of tons, making a total of 146,480 millions. Since that period there have been raised 600 millions of tons up to the close of 1875, leaving 145,880 millions of tons, which, at the present rate of consumption of nearly 132 millions of tons annually, would last 1100 years. Statistics show that during the last 20 years there has been a mean annual increase in output of about 3½ millions of tons, and a calculation made at this rate of increase would give 250 years as the life of our coal fields. In comparing, however, the above rate of increase with that of population and manufactures, it will be found that the additional coal consumption has not nearly kept pace with the increased demand for the effects of heat, the difference being ascribable to the introduction of economical processes in the application of fuel. In the case of the production of power, the economy effected within the last 20 years exceeds 50 per cent., and a still greater saving has probably been realised in the production of iron and steel within the same period, as may be gathered from the fact that a ton of steel rails can now be produced from the ore with an expenditure not exceeding 50 cwt. of raw coal, whereas a ton of iron rails 20 years ago involved an expenditure exceeding 100 cwt. According to Dr. Percy, one large works consumed in 1859 from 5 to 6 tons of coal per ton of rails. Statistics are unfortunately wanting to guide us respecting these important questions. Considering the large margin for further improvement regarding almost every application of fuel which can be shown upon theoretical grounds to exist, it seems not unreasonable to conclude that the ratio of increase of population and of output of manufactured goods will be nearly balanced for many years to come by the further introduction of economical processes, and that our annual production of coal will remain substantially the same within that period, which, under these circumstances, will probably be a period of comparatively cheap coal. The resources of some of the chief coal fields of the world, the chief lignite and peat deposits, and the utilisation of the Falls of Niagara, which alone is capable of furnishing 16,800,000-horse power per annum, or the equivalent of the expenditure of 265,000,000 tons of coal, or as much as is annually raised throughout the world, were in turn referred to, and, as an improvement upon existing methods of transmitting power long distances at present in use, Dr. Siemens proposes to make Niagara work a large dynamo-electric machine, the electricity being sent through enormous metallic conductors to the various centres of industry requiring motive power.

Turning to the question of the processes for converting crude iron ore into such materials as leave our smelting works and forges, he remarked that although iron and steel were known to the ancients and referred to in their works, we have no account of the processes employed in their manufacture until, comparatively speaking, recent times. Aristotle describes steel as purified iron, and says that it is obtained by re-melting iron several times, and treating it with various fluxes; we are hence led to suppose that in Aristotle's time steel was made by careful selection, and treatment of steely iron, which latter was produced by something analogous to the Catalan process. A method referred to by ancient authors is to bury iron in damp ground for some time, and then to heat and hammer it. Another process described first in Biringuccio's "Pyrotechnology," one of the earliest works on metallurgy, and later in Agricola's "De Re Metallica," both published in the 16th century, is to retain malleable iron for some hours in a bath of fused cast-iron, to which it

becomes converted into steel. Reaumur, in 1722, produced steel by melting three parts of cast-iron with one part of wrought-iron (probably in a small crucible) in a common forge, but he failed to produce steel in this manner upon a working scale. A similar method of producing steel to that proposed by Reaumur has been employed in India for ages, the celebrated Wootz steel, being the result of partial or entire fusion of steely iron and carbonaceous matter in small crucibles arranged in a primitive air-furnace followed by a lengthy exposure of the ingots to heated air in order to effect a partial decarburisation. The labours of Hasenfratz, Heath, and Huntsman were noticed, and the importance of the Bessemer process pointed out, full credit being given to Mr. A. L. Holley for his exertions in America, and attention directed to the Siemens-Martin or open-hearth process. The increased facilities offered for the manufacture of steel by the use of ferro-manganese introduced by Mr. Henderson in 1868; Mushet's tungsten steel and the chromium steel were referred to, and Dr. Siemens then suggested that the formation of steely compounds in connection with the future developments of the application of steel might be much advanced by an organised research under the auspices of a committee of the Iron and Steel Institute. He observed that the value of the material known as mild steel or ingot metal, consists in its extreme ductility under all possible conditions. Its ultimate strength is much inferior to that of ordinary steel, and rarely exceeds 28 tons per square inch; its limit of elasticity is reached at 15 tons per square inch, whilst the limit of elasticity of a harder steel may reach from 25 to 30 tons per square inch, and that of hard drawn steel wire from 45 to 50 tons. But in estimating the relative value of these different materials by the amount of work that has to be expended in causing rupture, it will be found that the mild steel has the advantage over its competitors. When subjected to blows or sudden strains, such as are produced by the explosion of gun-cotton or dynamite, extra mild steel differs in its behaviour from that of BB iron and ordinary steel, by yielding to an extraordinary extent without fracturing, and it is in consequence of this non-ability to rupture that it may be loaded to a point much nearer to its limit of elasticity than would be safe with any other material.

The applications of steel, the efforts made in connection with mechanical puddling, and the production of iron and steel direct from the ore have been noticed, reference was made to the question of nomenclature for iron and steel products, which is now becoming of great practical importance, when rules are to be laid down regulating the permissible strength of the different grades of these materials. Dr. Percy has defined steel as iron containing a small percentage of carbon, the alloy having the property of taking a temper, and this definition is substantially equivalent to those found in the works of Karsten, Wedding, Gruner, and Turner; on the other hand, Messrs. Jordan, Greiner, Gautier, Philippart, Holley, and others define as steel all alloys of iron which have been cast in malleable masses, whilst Sir Joseph Whitworth considers that steel should be defined mechanically by a co-efficient representing the sum of its strength and ductility. With the object of settling this question of nomenclature an International Committee was appointed at Philadelphia by the Institution of American Mining Engineers. The Committee consisted of the following gentlemen:—Mr. Isaac Lowthian Bell, M.P.; Dr. Hermann Wedding; Professor Turner; Professor Akermann; M. Gruner; and Messrs. A. L. Holley and T. Eggleston, and they resolved that the following should be recommended:—

"I. That all malleable compounds of iron, with its ordinary ingredients, which are aggregated from pasty masses, or from piles, or from any form of iron not in a fluid state, and which will not sensibly harden and temper, and which generally resemble what is called wrought iron, shall be called mild iron (German, *Schweisseisen*; French, *Fer doux*).—II. That such compounds when they will from any cause harden and temper, and which resemble what is now called 'puddled steel,' shall be called mild steel (German, *Stahl*; French, *Acier doux*).—III. That all compounds of iron, with its ordinary ingredients, which have been cast from a fluid state into malleable masses, and which will not sensibly harden by being quenched in water while at a red heat, shall be called ingot iron (German, *Flusseisen*; French, *Fer fondu*).—IV. That all such compounds, when they shall from any cause so harden, shall be called ingot steel (German, *Flussstahl*; French, *Acier fondu*)."

The nomenclature here proposed is entitled to careful consideration from the eminence for both theoretical and practical knowledge of the gentlemen composing the committee, but Dr. Siemens apprehends that for common use the distinctions desired to be drawn are too manifold. Moreover, the lines of demarcation laid down run through materials very similar, if not identical, in their application where a distinction in name would be extremely difficult to maintain and awkward to draw.

One of the drawbacks to the use of iron and steel for structural purposes is found in their liability to rust when exposed to heat and moisture. Galvanising is not applicable in those cases in which structures of iron and steel are put together by the aid of heat, or are brought into contact with sea water, which would soon dissolve the protecting zinc covering. But even in these cases the metal may be effectually protected against corrosion by attaching to it pieces of zinc, which latter are found to dissolve in lieu of the iron, and must, therefore, be renewed from time to time. Captain Ainslie, of the Admiralty, has lately made a series of valuable experiments, showing the relative tendency towards corrosion of both iron and steel when in contact with sea water, and of the efficacy of pieces of zinc in preventing this corrosion. These experiments further show that mild steel is—contrary to the results obtained by M. Gautier—more liable to corrosion than wrought-iron in its unprotected condition, but that zinc acts most efficaciously in protecting it. Quite recently another mode of protecting iron and steel plates from corrosion has been suggested by Prof. Barff. This consists in exposing the metallic surfaces, while heated to redness, to the action of superheated steam, thus producing upon their surfaces the magnetic oxide of iron, which, unlike common rust, possesses the characteristic of permanency, and adheres closely to the metallic surface below. In this respect it is analogous to zinc oxide adhering to and protecting metallic zinc, with this further advantage in its favour, that the magnetic oxide is practically insoluble in sea water and other weak saline solutions.

In conclusion, and with a view to provide house accommodation for the Institute, which at present has not the means of acting independently, Dr. Siemens suggested that it might be possible for the Institute to join efforts with those kindred institutions for the erection of a joint building, representing Applied Science of the country as completely as Burlington House represents pure science. Such a project could not be realised without the concurrence of the parent institution of applied science—the Institution of Civil Engineers—whose building, though large, is by no means sufficient for its actual requirements. The new building might, therefore, accommodate the Institution of Civil Engineers, the Institution of Mechanical Engineers, the Institution of Naval Architects, the Society of Telegraphic Engineers, the Iron and Steel Institute, and possibly other societies which hold their ordinary meetings on different days of the week, and some of them at considerable intervals of time; it would not, therefore, be necessary to provide more than one, or perhaps two, general meeting rooms, and one library, but each society would require separate office accommodation and council chambers, the whole being so arranged as to be able to be thrown open for the holding of *conversations*. The common interest of the societies might be placed under the supervision of a joint house and library committee, presided over by the President of the Institution of Civil Engineers, and comprising among its members one or two members of councils and the secretaries of the different societies. The Government would, probably, not be unwilling to further the realisation of an object of such great usefulness by granting a site in the central portion of the metropolis. Each society might be called upon to furnish a portion of the capital required, either out of its accumulated funds, or by voluntary contributions of its members, and the remainder could, probably, be raised upon debentures, and thus become chargeable upon the ordinary subscriptions of future years.

Lord FREDERICK CAVENDISH proposed, and Mr. HENRY BESSEMER seconded, the vote of thanks to the President for his address, and the motion having been supported by Mr. G. T. CLARK, and put to the meeting, was unanimously carried.

The PRESIDENT having acknowledged the compliment, said that the first duty which devolved upon him was one which gave him

great satisfaction—to present the Bessemer Medal to Dr. Percy. Metallurgists had for many years past been accustomed to look upon Dr. Percy's book as the standard work upon the subject; it seemed, therefore, almost arrogance on their part to offer an award to their teacher, as they could not add to his reputation as a metallurgical author, which extended not only to Europe but to the whole civilised world. But perhaps they were the most reliable judges of the value of his labours, and he hoped, therefore, that he would receive it as a mark of their appreciation of his success in securing the application of scientific knowledge to metallurgical processes. To himself it afforded the greatest satisfaction to have to present the medal to Dr. Percy.

Dr. PERCY expressed his high appreciation of the award, and said that to him there could be no honour more coveted, for he should look upon the medal as the material expression of their approval of his labours, and he considered the approval of one's fellows was the highest honour to which one could aspire. With regard to his book which had been so kindly spoken of, no one could be more conscious of its shortcomings than himself, but he hoped shortly to be able to present them with a work more worthy of their acceptance. For the production of his book no one was more indebted to the iron-masters and to his old students than himself. Iron, however, was, unfortunately, not the only metal which engaged his attention, or there would have been no cause for the delay that had occurred in the publication of the new edition. He had been much engaged on the metallurgy of silver, which had given him more trouble than any of the preceding ones. The President had alluded to the School of Mines, and spoken of the desirability of having other technical institutions in great local centres. No one could be more in favour of that view than himself, and he believed independent institutions would be far more valuable. It was at the works themselves that they must expect results, for many problems could only be satisfactorily investigated at the works. He was gratified to see that some of his old students were doing so much for metallurgy, and would only again thank them for the most distinguished honour they had conferred upon him.

SOLID STEEL CASTINGS.

Mr. F. GAUTIER, of Paris, in a paper on this subject said that when steel is cast in an iron ingot mould, or mould of any kind, cavities of a more or less rounded shape are usually seen inside, apparently caused by gas escaping from the mass. Mr. Henry Bessemer, the first among the metallurgists, has demonstrated that these blow-holes were filled with oxide of carbon, and this view has since been entirely confirmed. When these blow-holes are altogether inside, and do not burst through the crust, they remain silvery white; it is a simple solution of continuity, and to get rid of them it is sufficient to weld the metallic parts by re-heating and the use of a hammer or rolls. What becomes of the carbonic oxide? It is incorporated with the metal. This has not been determined yet. But the fact is that when rolled steel bars, drawn from honey-combed ingots, are broken no trace is found of this kind of defect. When the blow-holes communicate with the outside, and the sides of the ingots are pierced with small holes, well known to the steel manufacturer, the colour is no longer a silvery white; they assume more or less the colours of the rainbow, and even become black. Hammering and rolling do not entirely eliminate these blow-holes, as a perfect welding of the metallic particles is prevented by the presence of oxide of iron. There remain some black streaks, which sometimes penetrate to a depth of 1-16th in. (2 millim.). In order to correct these surface defects, the welding must be done by allowing the piece to undergo heating at as high a temperature as possible; the steel is then covered with sand, and hammered vigorously. The oxide of iron which prevented welding is combined with silica, and forms a silicate which pressure easily expels. This is a general practice in the manufacture of fine steels. It will be seen that it is an easy matter to remove blow holes when the steel has to undergo mechanical elaboration; but it is not so with castings. Generally, the more steel is carbonised the better it will flow while casting, and fewer blow-holes will form. On the contrary, the more steel is decarbonised, the less fluid it will be, and more blow-holes will form. It is probable that hard steel keeps better the oxide of carbon in dissolution, or else it escapes more freely on account of the greater fluidity of the metal.

The Germans have long manufactured steel without blow holes. Everyone will remember those splendid ingots, clean fractured, growing in weight at each successive exhibition, first beginning with 2 tons, and finally reaching 45. The Krupp ingots, the cast wheels and bells of Bochum, certainly astonished the metallurgical world for some time. The process of manufacture was kept a most profound secret, and has not yet been published. More than six years ago the Terrene Steelsworks found out, by reasoning rather than by practice, the process of the German works, and the improvements they have made have rapidly transformed the result. It seems well proven now that the German products, without blow holes, are obtained by an addition of a very siliceous pig just before casting; and thus they are found to be highly carburised, and the chemical analysis shows a rather considerable portion of silicon. To find an explanation of the result, we must go back to the theory of the Bessemer process. It is well known that the combustion of the silicon takes place during the first part of the operation; there is no flame, or rather, there is a series of brilliant sparks; the yellow sodium heat, characteristic of all flames, is not seen; no oxide of carbon is formed, while there remains any silicon to be oxidised; the silicon decomposes the oxide of carbon, or, which is the same, prevents it from forming; therefore, if blow holes are filled with oxide of carbon, they will be made to disappear by the addition of silicon. The carbon is deposited and dissolved in the steel, and silica is formed. Experience shows that steels treated in this manner are generally without blow holes.

At the Terre Noire Steelsworks the manufacture of steel without blow holes has been perfected by a silicate of manganese and iron, which gives to the product remarkable qualities. The silicon prevents blow-holes by decomposing the oxide of carbon, which is in dissolution, and tends to escape during solidification. The manganese reduces the oxide of iron, and prevents a further production of gases by the reaction of the oxide on the carbon. We have seen above that in the decomposition of oxide of carbon by silicon silica was produced, and afterwards a silicate of iron, which remained interposed within the steel. The manganese allows the formation of silicate of iron and manganese, which is much more fusible, and passes into the slag. For this reason the metal is not altered by a foreign body, and this is a capital point. In order to show plainly the complete structural difference between steels without blow holes obtained with silicon alone and those obtained with an alloy of silicon and manganese, Mr. Pourcel places two receptacles, one holding steel by silicon alone, and the other steel by an alloy of silicon and manganese in a porcelain tube. A current of chlorine is passed until all the iron is removed in a state of chloride. It is seen then that in first receptable there remains a net-work of silicate of iron preserving the original form of the pieces, while the steel by alloy leaves no residuum.

In spite of the seeming boldness in substituting cast for forged steel, in spite of the little faith of the ordinary men themselves, at this moment the steelsworks at Terre-noire manufacture regularly 9½-in. projectiles, capable of penetrating at an angle of 30° plates 8 in. thick, with the relatively slow speed of 1400 ft. per second. The projectiles never break—sometimes the point is slightly bent. It is not known yet whether it will be possible to begin immediately the manufacture of cannons in one piece, as was formerly done in cast iron cannons for the navy and the defence of towns. But there is one idea which presented itself naturally, and which is being studied even now—it is nothing less than the replacing the cast-iron body by a cast steel one in coiled guns. Thus, a metal hardly able to stand an effort equal to 10 tons will be replaced by another requiring 35 tons at least to break it, supposing, for security's sake, that the softest metal was used. As to the different industrial applications of the new metal, they naturally present themselves to every mind, and we might even say they will push themselves forward, bearing with them these two great advantages—solidity and economy.

The PRESIDENT proposed the vote of thanks for the paper, and said that before opening the discussion he would ask the secretary to read a letter from Mr. F. Webb, of Crewe, upon putting mild steel in proper form for resisting strains.

Mr. WEBB said: I left at your office on Monday last nine photographs of rivetted joints in mild steel tested to destruction. These tests were made here some time since to find out the best proportion of longitudinal joints, and I thought they would interest you, as they show how well adapted mild steel is for boiler purposes. We first began with the ordinary proportion for iron, 4-in. welds on either side, as to put the rivets in double shear, rivets ¾ to 1 in. to centre from edge of plate, and 2-in. rivets, giving the result as shown in No. 1 photograph. We finally arrive at the one shown in No. 8—5½-in. welds, with the rivets ¾ in. to 1½ in. from edge of plate to centre of rivet, and 2 in. pitch. As you are aware, we make our plates in use in circumference, and place the longitudinal joint out of the water, so that we get no corrosion. I may mention that we have now over 800 boilers in steel of similar quality, and I have every reason to be satisfied with the result. I have also a few copper fire-boxes replaced with steel, but I do not care to use steel much for this purpose, as when worn out the scrap copper is so much more valuable, but still I am watching the result carefully. I am sorry that, having to be with my chairman, in Lancashire, I shall not be able to attend the meeting, as there are several papers of much interest, and I was anxious to get the opinion of the members, if possible, on the subject of annealing, which does not seem to be clearly understood, my own opinion being, from practice, that in mild steel it is sufficient to get the plates to a good red heat, so as to put all the particles at rest after the work has been put on the plate, and nothing more. From some scale I had shown me last week, I am sure that some people are overdoing it, and doing mischief

The Master of the Rolls has made an order for winding up the Aberbeg Collieries Company (Limited), on the petition of a creditor. A petition has been presented to the High Court of Justice, the winding up of the Railway Accident Mutual Assurance Company (Limited).

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M R. J. S. M E R R Y,
ASSAYER AND ANALYTICAL CHEMIST,
SWANSEA.

Notices to Correspondents.

FERRIE'S FURNACES.—At the Monkland Iron and Coal Company meeting, the Chairman said that a good deal had been said about the expense of reconstructing the furnaces, and converting them into patent furnaces, and a good deal of doubt had been expressed on many occasions as to whether the money had been well employed. Mr. Ferrie's estimate of the result of the conversion of six out of the nine furnaces was that the saving of coal on the make of pig-iron for 1876 had been 46,800 tons, which, at 6s. a ton, amounted to 15,430l., and the saving of dross amounted to 9750l. The total amount due to the saving of fuel by the conversion of these furnaces was 24,180l.; over and above that in the malleable department, the fact that they now used no dross had enabled Mr. Ferrie, by an alteration in the puddling furnaces, to puddle with dross instead of with coal, which represented upon the make something like over 1500l. a year.

Received.—"J. P." (Limerick).—"E. M."—"W. T." We have had similar enquiries.—"Shareholder" (Shrewsbury). Write again.—"Amicus" had better write to the secretary of the company.—"Intending speculator" (Richmond). We never give such advice; apply to a broker.—"R. W. B." can find all the particulars in the Journal at the time; we could not copy them out.—"Notice." We publish a Glossary of Mining and Smelting Terms, which will be forwarded on remitting 2s. 6d. in stamps.—"N. T."—"Shareholder" (Dundee). See a report of the meeting in this week's Journal.—"Shareholder" (New Console).—"Shareholder" (Perkins Beach). Next week.—"Not Satisfied." We could not insert such a statement; it would create an amount of personal correspondence that we should not care to publish.—"E. W. B." We shall be glad to report the particulars.

THE MINING JOURNAL,

Railway and Commercial Gazette.

LONDON, MARCH 24, 1877.

THE COLLIERY EXPLOSION NEAR SWANSEA, AND ITS LESSONS.

After two days patient and careful enquiry the inquest upon the bodies of the 18 poor fellows who lost their lives by an explosion of fire-damp in the Weig Fach pit, Forest Fach, some three miles from Swansea, on the morning of the 8th ult., was brought to a conclusion on Friday evening. Lamentable as was the loss of life on that occasion, it is some small consolation to know that the cause of the explosion has for once been clearly ascertained. Explosions, generally speaking, are involved in so much mystery as to be unable with certainty to trace their origin, and consequently those salutary lessons cannot be inculcated which such visitations should teach. Such, however, is not the case with respect to the explosion in the Weig Fach pit, for not only has the locale of the explosion been discovered (although no great damage was done the workings of the colliery), but the cause of the unfortunate event has also been demonstrated beyond the shadow of doubt; and that cause, we regret to say, is another instance of that criminal and reckless breach of rules and disregard of life on the part of the collier which is unfortunately of far too common occurrence, and which no amount of ventilation or supervision on the part of the manager can altogether prevent.

Without wearying the reader with any long detail of the evidence which was adduced at the pains-taking inquest held before Mr. E. STRICK, the district coroner, in the presence of Mr. W. E. WALES, the Government Inspector, we may briefly state that the Weig Fach pit belongs to the Landore Siemens Steel Company, under the general management of Mr. T. GLASBROOK, a gentleman who has had considerable practical experience in colliery operations, and is admitted to be an able and careful manager. It is comparatively a new pit, and is ventilated by means of a fan, and this system was so efficient that for some time safety-lamps were not considered necessary. As, however, the workings were extended, and became more intricate, safety-lamps were exclusively used, and the ordinary rules with respect thereto enforced, with, however, one important point. The rules of the Weig Fach Colliery prohibited the use of any naked light, matches, or any apparatus for striking a light, beyond the lamp station—opposite No. 18 level—"without the express authority of the fireman or other superior officer." Now, as the Government Inspector very properly pointed out that the Mines Regulation Act expressly provides that no naked light of any description shall be taken beyond the lamp station, and as the Act of Parliament over-rides all and every special rule, it is obvious that no one—not even the general manager himself—has the right to give authority to take a naked light beyond the lamp station, and this clause in the special rules of the Weig Fach Colliery must be at once struck out. It is incumbent upon everyone connected with a colliery, from the very highest in command to the very lowest, to rigidly adhere to and enforce every provision of the Act of Parliament, however inconvenient, or even vexatious, such obedience should appear. We perceive from the evidence that such a breach of rules as permitting a naked light beyond the lamp station did take place upon one or two occasions, such breach not only being sanctioned but authorised by ABRAHAM BEVAN, the overman, one of the killed, but was properly stopped by the fireman, REES, who had more regard for his own personal safety and that of his fellow-workmen than characterised BEVAN in most of his conduct in the colliery. The known use of a naked light, however, beyond the lamp station was some days prior to the explosion, and did not cause the unfortunate catastrophe.

The workings extending and becoming of a more intricate character the ventilation became somewhat impaired, but not to an appreciable extent, as the fireman REES and one or two others swore most positively and distinctly that they had not seen gas in the face of No. 20 west top hole, but a little gas had been found in No. 19 level. Having regard to the evidence of the Government Inspector, Mr. WALES, however, and also to the positive evidence of one or two working colliers upon that point, we cannot place very much credence upon the statement of REES; and to our mind the fact that a small hand-fan was used to force the air into the top hole is conclusive that gas was occasionally seen there. We have no hesitation in saying that this small fan should never have been permitted in the pit, but more efficient steps taken to drive the air into the top hole. Accumulations of gas, we may take it, did occur in the top hole No. 20 west, whatever may be said to the contrary, but it was of such small quantity that it could be easily driven out in about half an hour by means of the fan. It was not in itself dangerous, but proved the necessity for special precaution on the part of the overman, ABRAHAM BEVAN, who recklessly disobeyed the caution which such premonitory symptoms ought to have taught him, paid the death penalty of such recklessness, and unfortunately at the same time sacrificing the lives of his 17 other workmen who were by no means responsible for the reprehensible conduct of which we shall presently show this man to have been guilty.

A local fair being held in the neighbourhood the men did not work the usual turos on the Wednesday before the fatal Thursday morning, and this circumstance was contributory to the explosion. The small fan being thus idle for some 18 or 20 hours, larger accumulations of gas than usual would have taken place on the morning of the explosion in the face of the top-hole of No. 20 west level. And here we see the cause of this lamentable explosion, which indeed we could scarcely credit it, were not that the evidence is of such a conclusive character as to set all doubt at rest. The open lamp of the overman, ABRAHAM BEVAN, was found within 10 yards of his lifeless body in No. 19 level. The gas in No. 20 top-hole being displaced by the small hand-fan would pass No. 19 level, and here it came in contact with the open lamp of the overman, and the fatal result ensued, the 18 dead bodies being found within a few yards of this spot. How this man opened his lamp is not known, but that he coolly and deliberately removed the top no possible doubt can exist, and that this wicked act was the direct cause of his own death and of 17 other poor fellows is equally self evident. No words are sufficiently strong to condemn such conduct. If men in authority defy all rules, are utterly reckless of their own life, and that of their fellows, if they ignore every premonitory sign of danger, and laugh with impunity at all regulations, what can be expected on the part of the less responsible, but more ignorant working collier. This

colliery was worked with due care and caution so far as the general management was concerned, was regularly inspected daily, and the small accumulations of gas not necessarily dangerous, provided ordinary care had been exercised on the part of those to whom such care was entrusted. BEVAN proved himself far more reckless than incapable, more negligent than ignorant. He knew the rules and knew the danger of gas, he wilfully and recklessly disobeyed both, and sacrificed life in a manner incoherently reprehensible. There are persons who say that colliery explosions can be altogether avoided. We should very much like to know how, when officers of BEVAN's recklessness so flagrantly ignore rules and defy known danger.

STEEL-HEADED RAILS.

There are some diversities of opinion as to the merits of steel rails and steel-headed rails, but the latter have at any rate found a stout, and, indeed, a redoubtable, champion in Herr ADOLPH GRAU, who has manufactured them since the autumn of 1868 at the Maximilian Works at Haidhof. During 1874 some blast-furnaces erected at Kamsdorf, Thuringia, in connection with the Maximilian Works were blown in, and the supply of crude iron has since been obtained from these furnaces. Before 1874 the iron used for the purpose was either the best English hematite pig or that of the Osnabruck, Niederschelden, and Styrian districts, the process of conversion being partially regulated by the spectroscopic. The rail pile after heating is hammered, re-heated, rolled into the finished rail, and sawn to the desired length. From 12 to 20 of the rail ends thus cut off are every day tested by doubling under a steam hammer, this being seldom effected without signs of fracture. Other rails, again, are subjected to the test of a weight of 11 cwt. falling freely through a distance of nearly 10 ft., the points of support of the rail under trial being about 3½ ft. apart. The limit of depression has been fixed at a trifle under 6 in., and in all cases this has been satisfactorily borne. Bars were placed on each side of the steel-head plate with the view of preventing the burning of the former; this arrangement was, however, discontinued in 1871, it being found that in the process of rolling these protection plates were generally extended too far up the sides of the rail-head, and when subjected to the wear and tear of traffic separated from, and were stripped off the steel portion. Rails which were rolled from this form of pile in 1869 and 1870 failed to the extent of 1 to 2 per cent. of the whole production. In 1871, however, there were only a few instances of failure, and since that year the rails have been totally exempt from it. Even where failure occurred the separation of the steel from the iron proceeded so gradually as to render the withdrawal of the rails unnecessary until six months after the first signs of weakness had appeared. Rails manufactured in 1871 were, however, subject to another form of failure, which first presented itself in the shape of dark-coloured streaks, extending from the rail end along the head, developing into cracks of from 3 to 6½ ft. in length, followed by partial breaking up of the surface. This was attributed to the unsuitable quality of the steel, and might possibly have been avoided by more careful conversion and testing. There were, however, few absolute ruptures; only nine were reported, and in each case they took place at the fish-bolt holes, which were of rather large dimensions. The form of the steel-head plate was modified in 1871, it being rolled with a projection on the under surface to ensure a better combination with the iron portion of the rail; this form has since been adhered to.

We may now advantageously give a few details as to the practical results which have attended the adoption of the steel-headed rails, of which Herr GRAU is an advocate, upon sundry Bavarian railways upon which they have been laid down. Between 1869 and 1873 inclusive 14,716 tons of steel-headed rails were laid upon the Bavarian State lines, and of these rails 124 tons failed in 1869, 61 tons in 1870, 141 tons in 1871, 1 ton in 1872, and nil in 1873, or 327 tons in all. The percentage of failures to the whole quantity of rails laid down during the five years was thus 2.23 per cent. If we exclude 1869 from the analysis, and deal only with 1870, 1871, and 1873, there will remain 13,324 tons delivered, while the proportion of failures will be found to be only 203, or 1.50 per cent. of the whole deliveries. Some similar steel-headed rails were also laid in 1869 upon the East Bavarian Railway at places where the gradients are 1 in 100, and the curves of 14½ chains to 26 chains radius. In 1869 the percentage of renewals was 0.00; in 1870, nil; in 1871, 2.65; and in 1872, nil. Among the causes of failure there were only three cases of rupture—two through the fish-bolt holes, and one at a distance of 3 ft. from the rail end, the remaining defects comprising longitudinal splitting, &c. The steel-headed rails made for the Bavarian State railways weighed, it should be added, 75½ lbs. per yard, and they were rolled in lengths of 19½ ft. and 20½ ft. Where failures occurred they took place generally upon those parts of the system where blocks were in use; where sleepers were laid the rail renewals which had to be made were inconsiderable. Upon a section of single line between Cologne and Vienna, where there is a daily traffic of 144 engines and trains, steel-headed rails were laid in 1871, 1872, and 1873 at the most trying places—upon gradients of 1 in 100. In all 3980 steel-headed rails were thus laid down during the three years, and no renewals had to be made.

THE FORMATION OF COMPANIES.—Mr. Chadwick's Bill to amend the Companies Acts, 1862 and 1867, provides that every prospectus or notice announcing for subscription, or containing an invitation to subscribe, for any share, bond, debenture, or other capital of any company, shall state the names, addresses, and occupations of the vendors of any business or property intended to be sold or to be acquired by such company. It shall state the date of and the names of the parties to and the material contents of every contract, other than contracts for supplies or services not exceeding 2000l. in value, made before the issue of such prospectus or notice, by or on behalf of such company, or by any person who is or afterwards becomes a promoter, director, or trustee thereof, where such contract is to be carried into effect out of the funds or capital of the company to be subscribed under such prospectus or notice, or is for the benefit of such promoter, director, or trustee, in relation to the promotion or undertaking of the company. It shall contain a copy of the Memorandum of Association of the company, and of the names, addresses, and occupations of the persons who have signed the same, and the number of shares in the company agreed to be taken by each of such persons. Every prospectus or notice which does not comply with the aforesaid requirements, shall be deemed to be fraudulent on the part of every promoter, director, trustee, or officer of such company who has knowingly issued or been concerned in the issue of such prospectus or notice as regards any person applying or subscribing for any share, bond, debenture, or other capital in the company on the faith of such prospectus or notice unless such person has had notice of the omitted particulars. Every person who has signed the Memorandum of Association, or is at the date of the issue of any such prospectus or notice entitled under any agreement, either absolutely or contingently on the formation of the company, to be a director of the company, or be allotted any share, bond, debenture, or other capital therein, or to receive any payment out of the funds or capital of the company, shall be deemed to be a promoter of the company within the meaning of this section.

ENGLISH AND GERMAN WORKMEN.—Herr Alfred Krupp has again addressed a circular to the employees in his steelworks, pits, foundries, &c., with reference to the existing economical depression, and the Social Democratic agitations. Herr Krupp, who is the most important employer of labour in Europe, remarks that the depression has already seriously affected very many mills, foundries, and pits in Germany. Lower prices have been followed by lower wages, and some establishments have been entirely closed. Herr Krupp warns his own workpeople that an improvement cannot be brought about by either a change of the constitution, the Government, or the laws. Industry, order, and frugality, are the best safeguards against want, and if these failed the best of governments would be unavailing. The existing depression is due mainly to the too extensive undertakings of the past few years. The inflation brought only higher wages to the workmen, while it ruined many employers. The workpeople ought to be able to face the present hard times with the sur-

plus earnings of the past; but if they have spent these they have at least enjoyed them, and must now make up by thriftiness and diligence. In 1870 many workmen left their places, and many colliers turned out of the pits, notwithstanding the high wages they were receiving, in order to force the employers to make more advances. Such conduct could only be pernicious to the interests of those concerned, and it led to a diversion of trade into fresh channels. "For instance (continues Herr Krupp) I remember that mines in my own neighbourhood were closed in order to compel me to shut up my factory, and that it was only with considerable extra outlay by bringing coal from Saarbrück." In conclusion, Herr Krupp holds up the case of England as a warning to German workmen. "England," he says, "became great and powerful through her industry, but then her workmen established unions and struck work in order to force wages up. As a result, a large share of England's work has gone abroad. German industry has greatly benefited by the blunders of the English workmen. Should German workmen follow this example, our industry will in its turn be driven abroad."

COAL AND IRON IN THE UNITED STATES.—The aggregate production of anthracite coal in Pennsylvania to Feb. 24 this year was 2,561,864 tons, against 2,075,710 tons in the corresponding period of 1876, showing an increase of 486,154 tons this year. The aggregate production of bituminous coal in Pennsylvania to Feb. 24 this year was 404,114 tons, against 390,276 tons in the corresponding period of 1876, showing an increase of 13,838 tons this year. The pig-iron market has been rather more settled at Philadelphia, but the demand has still ruled comparatively inactive; consumption is, however, increasing upon the whole. The business doing in bar-iron has been increasing of late at Philadelphia, and some of the mills are now running to their utmost productive capacity. The sale in small lots of some 6000 tons to 8000 tons of steel rails has been noted at Philadelphia, but buyers are in the market for larger quantities. Southern railroad companies are expected to purchase rather largely in the course of the next few weeks; there is also a demand from sundry railroads in the Eastern States. There has been little doing in iron rails of Philadelphia; only companies with a second rate credit appears to be enquiring for them. At Pittsburgh the steel trade is becoming active; the southern trade has considerably increased. The Phoenix Iron Company has closed a contract with the Cincinnati Southern Railway Company for 2000 tons of iron for a bridge over the Tennessee river.

REPORT FROM CORNWALL.

March 22.—The event of the week is clearly the untoward events that have occurred in connection with New Consols—untoward, indeed, yet not so much so as they might have been, nor is hope by any means wholly lost. The mere fact that a petition is presented in the Stannaries Court to wind-up a concern by itself means very little. Nothing is easier than to take such a step if it is desired to injure a property. Nothing more injudicious than to assume that such a step necessarily involves—or, indeed, even implies—failure; and so to proceed to write the epitaph of a "bad" before it is fairly dead. What has happened within the last few days with regard to New Consols is a striking illustration of these remarks. A petition was presented in order that the concern might be wound-up, and the epitaph was written; but somehow the patient is not dead, though it may fairly be said to have had a narrow escape. The truth is that the experiment at New Consols has not only been novel but costly; and, while it has been prosecuted to the verge of success, financial difficulties have been encountered which at length, after a hard struggle, made it needful for the shareholders and creditors to confer together as to the best steps to be taken for carrying on the mine.

Accordingly, on Monday last, a meeting was held at the Duke of Cornwall Hotel, Plymouth, under the presidency of Sir James Anderson, which lasted for nearly five hours. It was private in the sense that no representatives of the Press were present, but its general tenor was as follows:—Sir James Anderson explained that there were 40,000l. owing to debenture-holders, 4000l. for labour cost, and 17,000l. for merchants' bills. The company had been spending rather too much lately, but if the creditors would take bills for 12 months they would work the mine, and at the end of that time pay in full. If they did not accept the offer a petition would be filed for winding-up the concern voluntarily, when, as the debenture-holders would come first for payment, it was improbable that the creditors would get anything. It was, on the other hand, pointed out that if the creditors accepted bills for twelve months, during the time they were running they could not in any way interfere, even if the directors sold off all the concern. Seeing this, by a majority in debts of 6000l., the creditors refused to agree to the terms proposed, and resolved to petition independently for a compulsory winding-up of the concern. Subsequently a unanimous proposition was made to, to the effect that if any of the directors would guarantee 5s. in 1l. in the first six months the creditors would wait the other six months for the remaining 15s. in 1l. from the company; but the proposition fell through, because Sir James Anderson intimated that no such guarantee could be given. The creditors then resolved, having every confidence in the manager—Capt. R. Pryor, of Redruth—and the value of the concern, to work the mine themselves, pay the 5s. in 1l., and the directors thereon agreed to give the creditors bills for 12 months, but in the meantime to pay them 5s. in 1l. from the products of the mine, and at the end of the period the other 15s.

And thus it comes about that New Consols has another chance. It would have been a thousand pities if an experiment so important and so pluckily conducted should have come to such an untimely end. Of course, there are plenty of people well led to old ideas who are quite ready to say—and, indeed, are now saying—"I told you so." But mining must move with the times. Whatever may be said, New Consols has proved that low produces ores may be profitably treated by the wet way. Its difficulties are really not of the present, but of the past, and we are glad indeed to find that those who have borne the burden and heat of the day have still their prospect of the reward which sooner or later this modern method of treating ores must yield.

East Pool, despite the heavy influx of water with which the adventurers have had to contend, has managed to give a dividend—thanks not merely to the excellent way in which it is worked, but to the rigid economy exercised.

It is, we presume, a fact not generally known that Wheel Mary Ann is still in the land of the living so far as litigation is concerned. A dispute has recently come to arbitration in which the surface owners of the land from which the mine was worked have claimed nearly 1000l. for surface damage. The facts, so far as they have transpired, show with what untoward conditions mining has to contend in many instances, and the utter want of liberality frequently displayed by lords who are enriched without risk. Wheel Mary Ann sett was first granted in consideration of a premium of 2000l. payment of rent for surface occupied, and tenants' compensation, and the utterly outrageous proportion of 1-12th dues. When the sett was near its expiration a further demand of 1000l. an acre for the land damaged was made as a condition of granting a new sett. This the adventurers refused to pay, but subsequently they did pay about 266l. as their proportion of a claim of 800l., leaving the other two-thirds to be paid, fairly enough, by a couple of mineral owners whose lodes had been worked by the Wheel Mary Ann Company through their shaft, but whose surface lands had not been damaged. Now Mary Ann has been abandoned the demand is made by the representatives of the grantee of the sett for 100l. per acre, less the 266l. paid. What the arbitrators may have to say to this we cannot say, but so far as the principle is concerned we may remark that mining would very soon be dead if this sort of grasping spirit were displayed by lords generally. We must come at last to fair compensation for surface occupied or damaged, and dues on profits—not twelfths, or even fifteenths, to which these were afterwards reduced, on gross returns.

Capt. Provis, a well known and much respected agent of Dolcoath, has met with a serious accident. On Friday evening as he was walk-

ing about the mine was pulled into a... Assistance... There is again a... some day or other... who has been in... British industry... men, has succeeded... gentlemen in the... view to their re-w...

REPORT FROM

March 22.—I am... finished iron... for their operations... holders that they... Messrs. Budd st... Hampton works... until the demand... transactions, but... houses. The pig... Very little can be... tracts, and some... that there should... is decidedly down... iron makers' rate... price; it is not e... that the men may... their employers v... of the notice... ever, there is v... leaders have me... mined to hold a... while Warwick... pact are giving... longer hours. F... agent in the War... leaders can have... than their presen... to the day.

There have been... list at 20l. 10s... Messrs. John Ba... 3l. 10s. There are... shares of 20l. (15... Hamstead Colli... Lane, 8l. 10s. pai... 80l. paid, at 5d... of fine quality, r... of 388 yards. T... further, to the m... company's licens... The Cannock... sinking at Blox... struck at a dept... of 147 yards do... Mr. George F... business under t... petition in the l... by arrangement... A. Harrison (Re... appointed receiv... ing of creditors... There is a str... drop of 10 per... work, and 400... A little more... but it is little;... this than were... is in bars. Pig... coal trade is n... but there is a... month 12s. 6d... The thirteen... pany was held... Jaffray, the Ch... last year's prof... of 23,000l. 4s... and the directo... making the di... off 1000l. from... buildings, leavi... report was ad...

March 21.—I... exception that... ment in steam... Dudley Colliery... on the surface... and the screen... The feeling in... depression ap... war in the Ea... Russian and Ch... are still idle, a... committee up... per day, and v... This is an act... miners in th... Fair proposi... ing the coal s... price paid has... produced in t... to 55 per cent... the men if th... result is that... new system t... created 4d. p... with the char... as any reduc... quantity of r... the small coa... again fallen a... held; there is... soon. The ir... steel rails hav... gather, and th... steel rails ar... steel rails is... The Tyne C... House of Con... Coal Dean l... the river up... trade of the... before the Co... in connec... trict. The o... others is exp... expected shi... of the shipme... tons; total, ... It is not g... extent under... Coal has now...

about the mine he unfortunately got entangled with a rope, and was pulled into a flat pulley, and had his left leg very badly fractured. Assistance was soon at hand, and Capt. Provis was taken home, and promptly attended to by Dr. Hutchinson.

There is again another chance for the Perran Iron Mines, which some day or other will certainly turn out trumps. Mr. Roebuck, who has been indefatigable in his efforts for the development of the Cornish industry, and to whom the Cornwall Minerals Railway is due, has succeeded in interesting a number of influential and wealthy gentlemen in these mines, and they have been again visited with a view to their re-working on the largest scale.

REPORT FROM NORTH AND SOUTH STAFFORDSHIRE.

March 22.—I am unable to report an improvement in the demand for finished iron. Certain leading firms are now compelled to limit their operations. The Earl of Dudley has notified to some of his collieries that they will have to leave. The Tidvale tin-plate works of Messrs. Badd stopped on Saturday, and next Saturday the Wolverhampton works of Messrs. E. P. and W. Baldwin will stop—both of which the demand has revived. Prices are easy in the majority of transactions, but 9d. is still required for market bars by the leading houses. The pig trade is unusually quiet for this time of the year. Very little can be sold, and the consumers of pigs made in other districts, and sometime ago bought, are more than heretofore desirous that there should be slow deliveries. The tendency of the pig market is decidedly downwards, though with best Staffordshire finished iron makers' rates are firmly upheld. Coal is without change in price; it is not easy to get remunerative terms, and there are hopes that the men may see their way to come to some arrangement with their employers which shall stimulate business before the expiration of the notice for new terms at Michaelmas. At present, however, there is very little ground for the expectation. The Unionist leaders have met upon the question of the notice, and have determined to hold a general meeting of district representatives. Meanwhile Warwickshire colliery owners who are not within the compact are giving notice, some of them for a drop of 7½ per cent., or longer hours. From letters which have been received by the Unionist agent in the Warwickshire field it is manifest that if the Unionist leaders can have their way the men will not consent to work more than their present hours, notwithstanding that they are only eight to the day.

There have been sales of Sandwell Park Colliery shares since my last at 20s. 10s. and 20s. 15s. respectively for the 10s. shares, and Messrs. John Bagnall and Sons 10s. shares have changed hands at 30s. 10s. There are buyers of the Pelsall Coal and Iron Company's shares of 20s. (15s. paid) at 11s. dis. Cannock and Huntington and Hamstead Colliery shares are each still offered at 2s. discount; Spon Lane, 8s. 10s. paid, at 4s. 1s. 3d. discount; West Cannock Colliery, 8s. 10s. paid, at 4s. 1s. 3d. discount, and 20s. paid at 2s. 10s. discount.

At the Walsall Wood Colliery, during the past few days, a seam of fine quality, nearly 8 ft. in thickness, has been struck at a depth of 388 yards. The company, it is stated, will sink their pits 160 yards further, to the most important or deep seam before working. The company's license to store 4000 lbs. of gunpowder has been renewed. The Cannock Lodge Colliery, too, have just found coal. At the sinking at Bloxwich the shallow seam coal, 6 ft. 3 in. thick, has been struck at a depth of 136 yards, and the deep coal was subsequently cut 147 yards down.

Mr. George Eglington, of the Deepfields Furnaces, carrying on business under the style of the Deepfields Iron Company, has filed a petition in the Dudley County Court for the liquidation of his affairs by arrangement. The liabilities are estimated at 15,000l. Mr. C. A. Harrison (Laundy and Co., accountants, Birmingham) has been appointed receiver and manager of the business until the first meeting of creditors, which will be held in Birmingham on April 5.

There is a strike of the Cleve Hill stone miners in Shropshire against a drop of 10 per cent. upon piecework and an additional hour in day work, and 400 men are out. The stone in this case is mostly granite.

A little more is doing in the plate trade in North Staffordshire, but it is little; upon the whole, fewer orders have been received this than were received last week. The bulk of the business doing is in bars. Pig-iron sells tamely, and prices are slightly easier. The coal trade is not in a brisk condition, slack is hard to dispose of, but there is a better enquiry for house coal, for which at the pit mouth 12s. 6d. is the current rate.

The fourteenth ordinary general meeting of Muntz's Metal Company was held at the Great Western Hotel, on Wednesday, Mr. Jaffray, the Chairman, presiding. The directors' report stated that last year's profits were 21,402l. 13s. 10d., which, with the amount brought forward from last year's account, made a disposable balance of 29,090l. 4s. 3d. An interim dividend disposed of 6703l. 16s. 5d., and the directors proposed to divide a further sum of 11,733l. 18s. 7d., making the dividend for the whole year 10 per cent., to write off 1000l. from machinery and tools, and 868l. 13s. 3d. from land and buildings, leaving a balance of 9352l. 16s. to be carried forward. The report was adopted and the dividend recommended declared.

TRADE OF THE TYNE AND WEAR.

March 21.—The Coal and Coke Trades are unchanged, with the exception that house coal has been weaker. There is no improvement in steam coal, and most of the works are doing little. The Dudley Colliery has been closed for the present, and all the erections on the surface taken down. They will be rebuilt in modern style, and the screens adapted for the new system of weighing the coals. The feeling in commercial classes is not at all improved; indeed, the depression appears to get worse week by week, and the dread of war in the East will not be removed until the demobilisation of the Russian and Turkish armies commences. The miners at Plashetts are still idle, as they have refused to accept the decision of the joint committee upon a local reduction. This reduction is equal to 4d. per day, and was agreed to by the joint committee some time ago. This is an act of insubordination not often met with amongst the miners in this district.

Fair progress continues to be made with the new system of weighing the coals sent out by the men in Northumberland. The tonnage price paid has been increased in proportion to the amount of small produced in the old system, and this increased rate varies from 35 to 55 per cent. on the old rates. This, of course, is an advantage to the men if they can reduce the quantity of small coal produced; the result is that the men generally are earning higher wages on the new system than they did previously. The average wages have increased 4d. per day, and the men have reason to be quite satisfied with the change. The masters will also reap a benefit in proportion, as any reduction in the quantity of small produced increases the quantity of round coal, which is worth at least 8s. per ton more than the small coal. The chemical market has been dull, and prices have again fallen a little, in spite of the fact that only small stocks are held; there is, however, still a feeling that matters must improve soon. The Iron Rail Trade may be considered as almost extinct, steel rails having nearly driven iron rails out of the market altogether, and this must be the result if it is correct, as alleged, that steel rails are in all respects superior to iron rails, as the price of steel rails is now little more than the cost of iron.

The Tyne Commissioners Bill, now before a Committee of the House of Commons, attracts much attention. The formation of the Coble Dean Dock, and the completion of the scheme for improving the river up to Blaydon, will, there is little doubt, increase the trade of the Tyne both in imports and exports. The evidence given before the Committee opens out questions of the greatest importance in connection with the staple products of the great coal district. The evidence of Mr. G. Forster, Sir Wm. Armstrong, and others is especially interesting, and other important evidence may be expected from Sir G. Elliot and others this week. The total shipments of coal from the Tyne is constantly increasing, and in 1876 the shipments were—Coastwise, 2,705,794 tons; foreign, 4,432,845 tons; total, 7,138,639 tons.

It is not generally known that coal has been worked to some extent under the sea in Northumberland at the Cambois Colliery. Coal has now been worked upwards of three miles under the sea.

As this coal belongs to the Crown they have a very valuable property there which must increase every year, as the quantity on the coast—that is, Northumberland, taking the area at 100 square miles—five miles out at sea—is estimated at 403,000,000. This coal at 6d. per ton, a moderate estimate, amounts to nearly 11,000,000l., and it may safely be assumed that the coal under the Durham coast will greatly exceed this quantity, so that altogether it is probable that the coal under the North Sea belonging to the Crown is worth at least 30 millions sterling. As the coal has been worked under the sea a considerable distance at Ryhope and at Cambois, it is evident that this coal is available, and that it will prolong the life of the coal field to an extent which cannot be defined with our present amount of information. We also learn further from the evidence of Mr. G. B. Forster and Mr. Simpson, the greatest living authorities on the question, that in 1875 the output of coal in Northumberland, including the lime fields, was 6,000,000 tons. Mr. Forster estimates that the Low Main Seam, the best steam coal in the county, will last 100 years, and the whole coal in the county 335 years. He does not agree with the opinions given last year by Sir George Elliot. This estimate takes the annual output at 7,000,000 tons, giving a total of 2,316,000,000 tons. The land coal will last about 270 years.

At the Bristol Mining School Capt. Brain recently delivered a lecture on the application of electricity to mining operations. He declared that Prof. Siemens had so perfected the electric light that our collieries might be safely and effectively lighted by its means, better, indeed, than by any other method. At the present moment Capt. Brain is making some large electric batteries to drive a magnetic machine for pumping water out of the workings at a distance from the shaft. Economy being a prime consideration, a quantity of old material has been used up in the construction of these batteries—iron tubes, &c., and hematite ore. Already an electric engine is employed by the lecturer in the Trafalgar Mine for a similar purpose. The lecturer also strongly advocated the use of electricity for blasting, the great advantage of using it in the place of gunpowder, &c., being greater safety and protection of life, economy of explosives, capital and time, and the application of a force superior to all other known forces. In this district and in Cumberland attempts have been made to work steam-engines at a distance from the shaft, but the means employed to consume or prevent smoke and heat have been abortive. The only engine at present used in this position, that is at a distance from the shaft in workings, are worked by means of compressed air conveyed to the spot by iron pipes.

REPORT FROM MONMOUTHSHIRE AND SOUTH WALES.

March 22.—There is again no improvement to note in the staple trades of this district. So far as the finished iron department is concerned, prices continue exceedingly low, and of rails there has only been one clearance made during the week, and that was of about 400 tons only for Bilbao. There are still, however, orders in hand for India, Brazil, and the Cape, and now that the Baltic is opening up it is probable a fair amount of business will be done with Sweden and Denmark. So far as pig-iron is concerned there is no change to note, and the foreign demand for bars is almost nil. Large shipments of Spanish ore are made every week to Newport. Preparations are being made to start two blast-furnaces at Aberystwyth. No fresh orders of importance have recently been lodged in the district. The new steel works at Rhymney are being pushed forward as rapidly as possible. The general aspect of the trade is unaltered. Of the tin-plate industry very little of a favourable nature can be said. True it is that prices are firmer, but notwithstanding the low rates which obtain, and the restriction in make, stocks are in many instances accumulating. The Pontymister Works, near Newport, have just been closed for this reason.

Next to refer to the Coal Trade—nothing of a favourable nature can be pointed to this week. The demand for steam qualities has to some extent declined, and the shipments of foreign have fallen off. The largest customers are the Mediterranean and French ports. For house coals there is only a moderate demand, and for patent fuel a rather improved enquiry exists. The output of coal is undoubtedly large, but could without much trouble be doubled. Far from increasing the output, however, the news of a colliery being closed, or a portion of the employees being discharged, is continually coming to hand. The Blaendare Colliery, Pontypool, has been closed, some dispute as to wages having occurred. The Tir Phil Colliery, New Tredegar, will also shortly be closed. In the Merthyr district the men are only working about half time. The 4-ft. seam has been won at Havod Rhondda; the coal is of good quality. The Great Western Railway Company have lately lowered their coal rates from the Aberdare Valley to Newport, and the Alexandra Dock Company have it in contemplation to provide additional facilities for the shipment of the rapidly increasing quantities of coal which arrive. It is said that a serious dispute exists between Messrs. Coffin and Co. and the Glamorgan Colliery Company, both of whom have property in the Rhondda Valley. The dispute is with reference to the working of coal, it being alleged that the Glamorgan Company have improperly worked a seam not their property. Between 15,000l. and 20,000l. are said to be involved in the dispute.

The inquest on the bodies of the 18 men who were killed at the colliery explosion at Forest Fach, near Swansea, has terminated. The result is a melancholy one; showing, as it does, that there was negligence on the part of two or three men who were placed in responsible positions. The verdict was as follows:—"That the explosion was caused by the negligence of David Davies, the fireman, for not clearing the gas on the morning of Thursday, the 8th inst., before the men went to work, and the carelessness of Abraham Bevan, the overman, in using a naked light. The jury strongly recommended that the use of small fans should be abandoned, and consider that if the rules of collieries were strictly adhered to accidents of this kind would be prevented. They also thought that Thomas Rees, a fireman, had been very careless, and should be cautioned." About 100 men have now resumed work at the Mardy pit, Rhymney.

The case of the Tin-Plate Decorating Company, who carry on business at Neath, v. Messrs. Lloyd and Sons, of London, has been concluded, and Vice-Chancellor Bacon's decision given. The suit was for an injunction to restrain the defendants from infringing a patent for improvement in the process of producing ornamental impressions upon tin-plates, such as are used for canisters and boxes. The injunction was granted, with the costs of the suit. The case was one of great interest to the trade.

REPORT FROM DERBYSHIRE AND YORKSHIRE.

March 22.—There has been little new to report of interest with respect to Derbyshire mining and manufacturing. At the lead mines there is nothing that can be called activity, seeing that the produce of them appears to be on the decline more than otherwise, whilst capitalists do not favour the lead districts of the county. The number of mines that have been opened out from time to time is large, but a good many of them have been abandoned either from want of capital or not having turned out equal to expectations. At the collieries there has been a moderate amount of business done, but not sufficient to keep them fully employed. To London a fair tonnage of house coal has been forwarded, but the large quantities of sea-borne coal that are now being sent there causes the competition to be keen, and the profits very small. This state of things is certainly not likely to improve, and there is every appearance that we shall have a particularly dull summer trade with the metropolis. There has been no increase made in the demand for steam coal, but the season is now fast approaching when a marked change for the better may be looked for, but whether the business will be equal to that of former seasons is somewhat doubtful. In iron there has been no change, either as regards pig or the manufactured article. The extensive works now being erected by the Midland Railway Company at Derby are making headway, and will be about the finest in the country. The company propose turning out almost everything that will be required, including Bessemer and other rails. The strike of the boys at the Renishaw pits, which in consequence were kept standing for several days, has been brought to a close. Efforts are being made at several places to get the miners to again

become connected with the Miners' Association, but a good many show an indisposition to do so, seeing that they suffered a loss and could get no pecuniary assistance at the very time they most required it.

A little more activity is discernable in some branches of the Sheffield Trade, but in others matters are very quiet. Makers of Bessemer rails, tires, and axles have been doing tolerably well, some being much busier than others, but contracts, it is said, have to be taken at a low figure. The heavy armour-plate mills are not turning out so much work as they did during the early part of the year; but, as this branch belongs solely to Sheffield, the probability is that it will improve. A fair amount of business is being done in ship and boiler plates, and in ordinary railway material. The foundries, as a rule, are doing very well, some large orders having been recently given out for water and gas pipes, stoves and grates. For the better descriptions of cutlery there is rather more doing by several of the leading makers, whilst orders from Australia and other of our colonies for edge tools and light implements have come more freely to hand. The collieries in the neighbourhood of the town are working as usual, but they are not so fully employed as could be desired. In other parts of South York-shire a steady business is being done at the works. Between Sheffield and Masborough the Bessemer works are going along very well, whilst the foundries have nothing to complain of. Colliery owners still complain of the disadvantageous position they are placed in with respect to the London trade, owing to the railway rate being so very much higher than that paid by those persons sending by sea. The consequence has been that since the year set in there has been a considerable falling off in the quantity of Silkestone and other qualities sent to the metropolis as compared with the same months last year.

The men at Darfield Main are still out, as they refuse to accept the terms offered, which they say would be considerably lower than that proposed to and accepted by the other colliers in the entire district.

The Permanent Miners' Fund for the West Riding may now be said to be established, its head quarters being fixed at Barnsley. This in all probability will cause hundreds of men to refrain from joining, or continuing in the association, whilst it will also have the effect of making it unnecessary to appeal to the public for subscriptions on the occasion of a colliery catastrophe.

REPORT FROM THE NORTH OF ENGLAND.

March 22.—There has hardly been any change in the coal trade during the past ten days, so far as prices are concerned, but coal-owners are hopeful that the steps they have recently taken to secure a lengthening of the hours of labour and a reduction of miners' wages will result in bringing down the cost of production to such an extent as to furnish a little more chance of profit than is now available. The new sliding scale will come into operation on Saturday week. In the meanwhile steps have been taken, by an examination of all the fitting books throughout the county, to ascertain the net average realised selling price of coal. That examination is necessarily a work of considerable time and trouble. It will take the accountants employed upon it quite as much as they can do to have it completed against the required time. The months for which the figures are being taken out are those of November, December, January, and February, and every sale of coal made in these four months by the collieries in the association will be embraced in the average sought to be reached. When I add that the production of the county of Durham is now some 25,000,000 tons per annum, it will be seen that the figures now being taken out will broadly apply to over 6,000,000 tons of coal—a fact which at once establishes the importance and the laborious character of the investigation.

It is, of course, impossible to foreshadow with even approximate accuracy the result of the inquiry as to the present realised selling price of coal. It is, however, beyond all dispute that the average will now be lower than that of August last year, when it was only 5s. 8d. per ton, or, in round figures (dropping only decimals), a sixpence per ton above the average realised price of 1871. Some coal-owners with whom I have conversed anticipate that the average will now be even less than that of 1871, and, if so, a reduction of wages must, according to the provisions of the sliding scale, come into effect. I have been informed on good authority that at some of the best household coal collieries in the county the average price realised at the present time is not more than 4s. 6d. per ton—adding together round coal, nuts, and small—and it is notorious that household coals are even more remunerative than some other qualities, and notably manufacturing sorts. I am greatly afraid that the prices found for the last four months will be lower than even the coalowners themselves anticipate. During that time there has been a good deal of underselling, efforts of an almost frantic character having been made in some quarters to induce trade and keep the pits going. The demand for coke is fairly well maintained, but there are some 2000 coke ovens still out of work, and several coking collieries are doing hardly any business.

The Cleveland miners have been asked to submit to a reduction of 1½d. per ton on tonnage rates, and 10 per cent. in other wages. At the present time they are paid 11d. per ton, which is just the same rate as they were paid in 1871, and for some years previously. But the mineowners declare that trade is much worse now than it was then—some of them even maintaining that it never was so bad. The miners are to hold a council meeting at Saltburn, on Saturday, to consider the proposal of the owners; and on Monday they will meet the owners at Middlesborough, and give in their answer. It is expected that the matter will be referred to arbitration, as previous proposals of the same kind have been. The Cleveland miners have, as a rule, been much more regularly employed than the coal miners during the past two years. Whether they will continue to be so is at least very doubtful. The mineowners have in some cases accumulated large stocks of ironstone, and so have the owners of blast-furnaces. A great deal will depend upon whether the working cost can be so far reduced as to lead the owners of blast-furnaces to keep them blowing. So far as present appearances go, there is little hope that this can be done. The prices of pig-iron are falling every week, and at no time within the last ten years could that commodity be purchased for less money than at the present moment.

There is a very unhappy sameness from week to week about the reports of the Middlesborough iron market, and this week has been no exception to the rule of the last two months. The universal complaint is that there is nothing doing, and that prices continue to come down. On Tuesday business was actually done on Middlesborough Exchange at 41s. per ton for No. 3, although the nominal quotation was 42s. 6d., and some strong makers refused to sell even at the latter figure. Several pig-iron makers did not hesitate to declare that rather than come any lower they would blow out their furnaces, because, terrible as the latter alternative must be, it could hardly be worse than the other, a heavy loss being inevitable in either event. It has been expected that the clearing up of the Eastern complications and the opening up of the spring navigation would stimulate demand, but neither of these causes have hitherto exercised any appreciable effect. The main demand is from home sources—Wales, Scotland, and other parts of the United Kingdom—taking more and more of our Cleveland iron and making less for themselves. The stocks of pig-iron now in makers' hands is larger than it has ever been in Cleveland before, and hence the prospect of a revival is rendered all the more remote.

The Darlington Iron Company has issued its fourth annual report. The directors state that there is a balance of profit on last year's working of 2525l., whereby the loss incurred in 1875 has been reduced to 9542l. The report states that the manufacture of shipbuilding iron has been undertaken by the company, and satisfactory orders for this class of iron are now on the books. The directors look forward to an improvement of trade by a peaceful settlement of the Eastern Question.

The workmen employed in the shipbuilding yard of Messrs. Gray and Company, Hartlepool, have made application for an advance of wages, which, however, is little likely to be conceded, seeing that there is still a great deal of dulness in some of the yards in the North, and the prospects of this trade are not quite so good as they

FOR SALE, at NEW PEMBROKE MINE, near PAR STATION, CORNWALL.
An excellent 80 in. cylinder PUMPING ENGINE, 12 ft. stroke in cylinder and 12 ft. in shaft, with cast iron balance bob, and FOUR 12 ton BOILERS, in good condition.
ONE 25 in. DRAWING ENGINE, and TWO BOILERS.
ONE 20 in. STAMPING ENGINE, with three iron stamps' axes, carrying TWO 20 in. BOILERS.
Also, OTHER GOOD MINE MATERIALS.

Apply to—
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FOR SALE:—
ONE 70 in. cylinder single acting PUMPING ENGINE.
ONE 30 in. ditto ditto ditto.
ONE 22 in. WINDING ENGINE.
ONE 18 nominal horse power PORTABLE ENGINE.
Several CORNISH BOILERS, PITWORK, STRAPPING PLATES, CAPS, &c., and various other spare MINE MATERIAL. Also, one large BALANCE BOB.
Apply to—
WILLIAM TREGAY, REDRUTH, CORNWALL.

BOURNE'S PATENT Balanced High-Speed Engines.

The Best and Cheapest Small Steam Engines made.
SIMPLE, LIGHT, COMPACT, DURABLE, AND VERY ECONOMICAL
IN FUEL.

Prices per actual horse power:—			
4 horse power	£16 0 0	30 horse power	£48 0 0
5 " "	22 0 0	40 " "	57 0 0
6 " "	28 0 0	50 " "	65 0 0
8 " "	34 0 0	60 " "	75 0 0
10 " "	40 0 0	70 " "	85 0 0
12 " "	46 0 0	80 " "	95 0 0
15 " "	57 0 0	90 horse power	£58 0 0

Governors and feed pumps extra. Boilers equally moderate.
Testimonials of performance on application.
JOHN BOURNE AND CO., ENGINEERS,
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VIRNEBERG COPPER MINING COMPANY, LIMITED.

Registered under the Companies Acts, 1862 and 1867, whereby the liability of shareholders is limited to the amount of their shares.
Capital £100,000, in 50,000 shares of £2 each.

Payable—5s. on application, 5s. on allotment, balance as required.
Call not to exceed 10s., and at intervals of not less than 2 months.

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ROBERT JOHNSON, Esq., Park Villa, Romford, Essex; and Gracechurch-street, London.

EDWARD HILTON, Esq. (Director of the Grogwinion and Wye Valley Mining Companies, Limited), Radfield, Clapham Park.

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The LONDON AND SOUTH-WESTERN BANK (Limited),
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BROKER.
JOHN GIBBS, Esq., 51, Threadneedle-street, and Stock Exchange, London.

SOLICITORS.
A. D. SMITH, Esq., 31, Great James-street, Bedford-row, London.
CHARLES KEARSEY, Esq., 26, Brazennose-street, Manchester.

SECRETARY—THOMAS R. CLARKE.

OFFICES—86, LONDON WALL, LONDON, E.C.

NOTICE IS HEREBY GIVEN, that the LIST of APPLICATIONS for SHARES in the above-named company will be CLOSED on SATURDAY, the 7TH APRIL proximo.
London, March 23rd, 1877. By Order.

THE PERKINS BEACH LEAD MINE (LIMITED).

Capital £30,000, in £1 Shares,
Of which 10,000 are now offered for public subscription.

Five Shillings per share payable on application, and the remainder in similar instalments at intervals of two, four, and six months.

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65, Sutherland Gardens, Bayswater.—CHAIRMAN.

The Right Hon. Lord FRANCIS G. GODOLPHIN OSBORNE,
19, Chapel Street, Park Lane.

General CHESNEY, R.E., 58, Netherwood Road, West Kensington Park.

F. A. CODD, Esq., Paymaster R.N., 92, Guildford Street, Russell Square.

E. TALBOT, Esq., C.E., Carnforth, Lancashire.

BANKERS—UNION BANK OF LONDON.

OFFICES.
7, UNION COURT, OLD BROAD STREET, LONDON.

This company is formed for the purpose of purchasing, working, and developing the Perkins Beach Lead Mine, situated at Minsterley, near Shrewsbury, the centre of the celebrated Shropshire Lead mining district.

The property is bounded on all sides by well known and productive mines, all of which have made very large returns to their shareholders.

Immediately adjacent, and to the west, lies the Tankerville Mine, which has yielded dividends to the amount of £49,800 since 1870. On the north-west the property is bounded by the Roman Gravel Mine, which has returned £69,800 in dividends in the last five years. To the east is the celebrated Old Snailbeach Mine, which has been at work for the last 100 years, and paid dividends amounting to £200,000.

The engine shaft has been sunk 70 fms., and the principal lodes run parallel with those of the Snailbeach and Tankerville Mines adjoining.

The mine has already produced lead to the value of £35,000. Although now worked on a limited scale, it makes ready returns of rich ore, and the workings have nearly reached that depth at which the whole of the above-named successful mines in the neighbourhood began to make large profits.

Experience has shown that lead mines are preferable as investments to mines producing other metals.

In further demonstration of this view, it may be stated that the aggregate market value of the shares of the principal lead mining companies exhibits a premium on the paid-up capital of about 300 per cent.

The only contracts which have been entered into are the following:—An agreement dated the 8th day of February, 1877, between William Howell Preston of the one part, and the Perkins Beach Lead Mine (Limited), of the other part; and an agreement dated the 2nd day of November, 1876 between Crosswell Watson Noble of the one part, and William Howell Preston of the other part.

Prospectuses, reports, and Forms of Application for Shares can be obtained at the offices of the company, where samples of ore may be seen, and orders to view the mine obtained.

ADVERTISING. C. H. MAY AND CO., GENERAL ADVERTISING OFFICES, 78, GRACECHURCH STREET, LONDON, E.C. ESTABLISHED 1846.

ADVERTISEMENTS received for insertion in all NEWSPAPERS, &c.

GEOLOGY.—SIX ELEMENTARY LECTURES, adapted to a juvenile audience, will be given by Prof. TENNANT, at his residence, 149, Strand, W.C., in the Easter Holidays, April 2, 3, 4, 5, 6, 7, at 10 A.M. and 3 P.M. Terms, Half-a-Guinea for the course. Prof. TENNANT will probably afterwards repeat Elementary Lectures on Mineralogy given during last Christmas holidays.

MR. R. TREDINNICK is a BUYER of Turkish, Egyptian, Russian, and Spanish Bonds, London and Westminster, London and County, and other Bank and Mining Shares. Dealers in Government, Industrial, and Miscellaneous Securities. Financial agency investors confidently advised by appointment.

A selected List of Securities given gratuitously to investors upon application.—81, Bishopsgate-street Within, London, E.C.

CAPTAIN ABASALOM FRANCIS
MINING AGENT, ENGINEER, AND SURVEYOR
GOGINAN, ABERYSTWITHE.

In the Court of the Vice-Warden of the Stannaries. Stannaries of Cornwall.

IN the MATTER of the COMPANIES ACT, 1862, and of the BOSWORREY MINING COMPANY.—ALL CREDITORS or CLAIMANTS of the above-named company, who have not received notice from the Official Liquidator thereof that their claims have been already admitted, are hereby required to COME IN and PROVE their SEVERAL DEBTS or CLAIMS, at the Registrar's Office, Truro, on Thursday, the 29th day of March instant, at Eleven o'clock in the forenoon; or, in default thereof, they will be EXCLUDED from the BENEFIT of any DISTRIBUTION made before such proof. And for the purpose of such proof they are to attend in person, or by their solicitors or competent agents, at the time and place above mentioned.

FREDERICK MARSHALL, Registrar.
Dated Registrar's Office, Truro, the 16th day of March, 1877.

In the Court of the Vice-Warden of the Stannaries. Stannaries of Cornwall.

IN the MATTER of the COMPANIES ACTS, 1862 and 1867, and of the WHEAL CARDELL MINING COMPANY.—By direction of His Honor the Vice-Warden, notice is hereby given that, on SATURDAY, the 7th day of April next, at the Registrar's Office, at Truro, in the county of Cornwall, at Eleven o'clock in the forenoon, this Court will PROCEED to MAKE a CALL of FIVE POUNDS and TEN SHILLINGS PER SHARE on all the contributors of the said company settled on the List of Contributors as present members thereof. All persons interested therein are entitled to attend at the time and place aforesaid to offer objections to such call.

JOHN HENRY HAMLEY, Official Liquidator.
Dated Stannaries Court Office, Truro, March 17th, 1877.

In the Court of the Vice-Warden of the Stannaries. Stannaries of Cornwall.

IN the MATTER of the COMPANIES ACT, 1862, and of the EAST WHEAL BASSET MINING COMPANY.—Notice is hereby given, that a PETITION for the WINDING UP of the above-named company by the Court was, on the 17th day of March instant, presented to the Vice-Warden of the Stannaries by George Houghton Ansell, of Redruth, within the said Stannaries, trader, merchant, and shareholder, and claiming to be also a creditor of the said company, and that the said petition is directed to be heard before the Vice-Warden at the Law Institution, Chancery Lane, London, on Tuesday, the 10th day of April next, at half-past Three o'clock in the afternoon.

Any contributory or creditor of the company may appear at the hearing and oppose the same, provided he has given at least two clear days' notice to the petitioner, his solicitors, or their agents of his intention to do so, such notice to be forthwith forwarded to P. P. SMITH, Esq., Secretary of the Vice-Warden, Truro. Every such contributory or creditor is entitled to a copy of the petition and affidavit verifying the same from the petitioner, his solicitors, or their agents, within 24 hours after requiring the same, on payment of the regulated charge pro folio.

Affidavits intended to be used at the hearing, in opposition to the petition, must be filed at the Registrar's Office, Truro, on the 7th day of April next, and notice thereof must at the same time be given to the petitioner, his solicitors, or their agents.

HODGKIN, HOCKIN, AND MARRACK, Truro, Cornwall
(Petitioner's Solicitors).
GREGORY, ROWCLIFFES, AND RAWLIS, 1, Bedford-row, London
(Agents of the said Solicitors).
Dated Truro, 20th March, 1877.

IMPORTANT SALE of valuable STEEL and WIRE WORKS, COTTAGES, and LANDS, situate at NEWTON HEATH, near MANCHESTER,
By order of the Trustees in Liquidation.

MESSRS. T. H. CALDERBANK AND SON WILL SELL, BY AUCTION, on Tuesday, the 27th day of March, 1877, at the Clarence Hotel, Spring Gardens, Manchester, at Four for Five in the afternoon, subject to conditions, and in the following lots, and subject as to 2008 square yards thereof, to the payment of a yearly rent of £23, reserved by and to the performance of the lessee's covenants, contained in an Indenture dated the 31st day of December, 1844, and made between William Russell Lucas and George Dyson of the one part, and the said Alfred Norton, John Higgins, and James Higgins of the other part.

THE MANCHESTER STEELWORKS.
Together with the STEAM ENGINES, STEAM BOILERS, ROLLING MACHINES, and all other FIXED MACHINERY whatsoever in or about the same. The works are very substantially erected, on a site containing 76.2 square yards or thereabouts, held for the residue of a term of 99 years, from the 10th day of April, 1840 (except the last day thereof).

This lot will be sold subject, as to 5404 square yards thereof, to the payment of a yearly rent of £45 0s. 8d., reserved by and to the performance of the lessee's covenants, contained in an Indenture of lease thereof, dated the 20th day of August, 1841, and made between Ann Dyson Holland of the one part, and John Higgins, James Higgins, and Alfred Norton of the other part, and subject as to 2008 square yards thereof, to the payment of a yearly rent of £23, reserved by and to the performance of the lessee's covenants, contained in an Indenture dated the 31st day of December, 1844, and made between William Russell Lucas and George Dyson of the one part, and the said Alfred Norton, John Higgins, and James Higgins of the other part.

The WORKS comprise—EIGHT CONVERTING FURNACES, SIX CRUCIBLE MELTING FURNACES, crucible makers' shop, helve and steam cogging and forging, hammers, rolling mill for cogging ingots and rolling heavy spindles steel, mill for mangle spindle steel, small rod mill, wire rod mill, capable of rolling 50 tons of wire rods per week, 4 tilt hammers, file forges, file grinding, cutting, and hardening shops and store, benches and gear for 24 blocks, and for wire drawing, with annealing ovens, scouring and cleaning tanks and floors, and drying stove, wire flattening and tempering shop, smiths' shop, carpenters' and mechanics' shop, steam engines, boilers, injectors, furnaces, shearing machines, weighing machines, and iron floor plates, canal wharf, offices, watchman's house, and entrance lodge.

The above are now in work, and have been carried on by the trustee at a fair profit. The purchaser of this lot will have the option of purchasing the Tools, Fixtures, and loose Machinery in and about the same, and the stock-in-trade now being therein, at a price to be fixed by the Auctioneers.

LOTS 2, 3, and 4 comprise FORTY-NINE COTTAGES and vacant LAND immediately adjoining Lot 1, particulars of which may be had of Messrs. ADDLESHAW and WARBURTON, Solicitors, 67, King-street, Manchester.

A list of the fixed and loose machinery and tools can be seen at the offices of Messrs. ADDLESHAW and WARBURTON, Solicitors, 67, King-street, Manchester.

For further particulars and plans, apply to the Auctioneers, 3, Cooper-street; Mr. T. W. GILLIBRAND, Accountant, 56, George-street; Messrs. SALE, REDDON, and HILTON, Solicitors, 20, Booth-street; W. L. WELSH, Esq., Solicitor, Brown-street; Messrs. ROWLEY, PAGE, and Co., Solicitors, Booth-street; or to Messrs. ADDLESHAW and WARBURTON, Solicitors, 67, King-street, Manchester.

VALUABLE MINING PROPERTY FOR SALE. PRELIMINARY ADVERTISEMENT.

THERE WILL BE SOLD, BY PUBLIC AUCTION, within the Chambers of the Liquidator, 115, Wellington-street, Glasgow, on Friday, the 22nd day of June, 1877, at Twelve o'clock noon, the PROPERTY of
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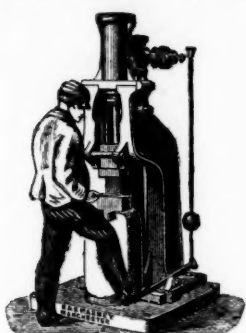
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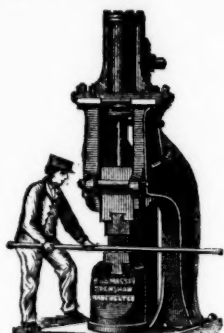
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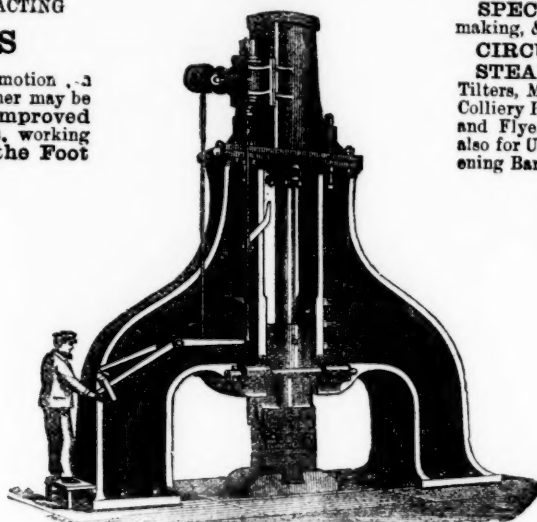
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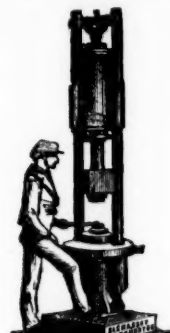
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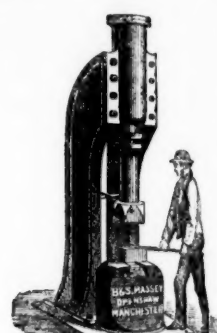
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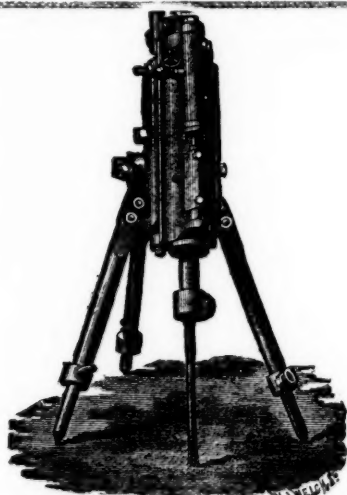
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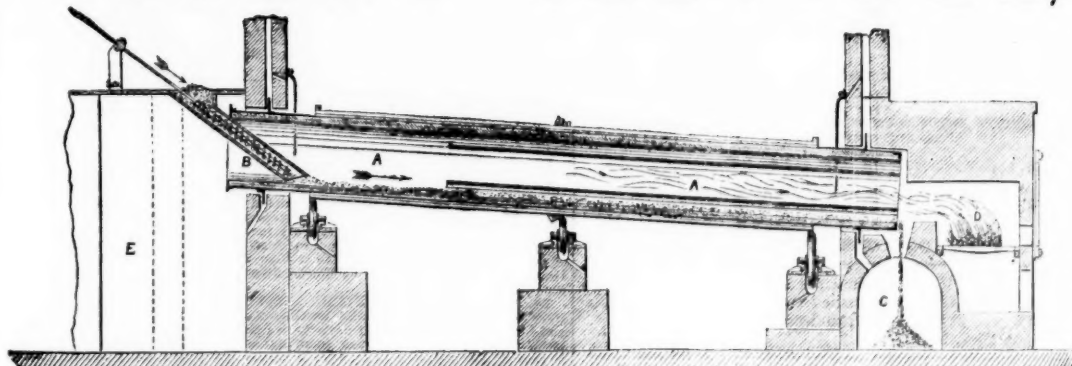
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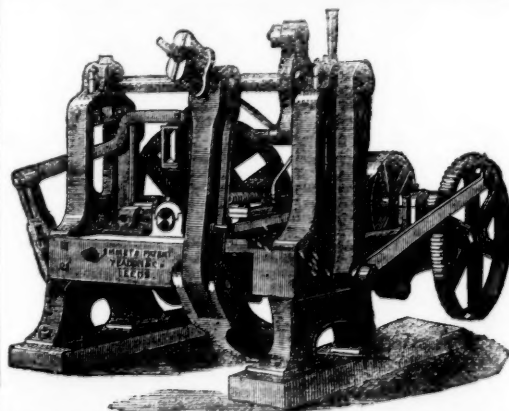
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THE MINING SHARE LIST.

BRITISH DIVIDEND MINES.

Shares.	Mines.	Paid.	Last wk.	Clos. pr.	Total divs.	Per sh.	Last pd.
15000	Alderley Edge, c, Cheshire*	10 00	—	—	12 11 00	0 0 0	0 0 0
15000	Balmlyne, c, W. Devon*	1 00	—	—	0 2 00	0 0 0	0 0 0
2000	Blackwell, c, St. Just*	119 80	30	28 30	619 15 00	0 0 0	0 0 0
4000	Brookwood, c, Buckfastleigh	1 00	—	—	3 16 00	0 0 0	0 0 0
2000	Bryn Alyn, c, Denbigh (101 sh.)	8 00	—	—	0 7 00	0 0 0	0 0 0
3548	Cargill, s, Newlyn	6 00	—	—	4 16 30	0 12 6	0 0 0
4000	Cashwell, c, Cumberland*	2 10 00	—	—	1 9 50	0 2 0	0 0 0
1000	Carn Brea, c, t, Illogan*	76 00	37	35 37	11 17 00	0 7 6	0 0 0
2450	Cook's Kitchen, c, Illogan*	23 99	—	—	116 10 00	0 12 0	0 0 0
10240	Devon Gr. Consols, c, Tavistock*	1 00	—	—	111 1 30	0 7 6	0 0 0
4296	Dolcoath, c, t, Camborne	10 14 10	37	35 37	0 10 00	0 0 0	0 0 0
8000	East Black Craig, c, t, Scotland	5 00	—	—	238 10 00	0 1 0	0 0 0
6144	East Caradon, c, St. Cleer	2 14 6	—	—	14 19 00	0 2 0	0 0 0
300	East Doreen, c, Cardiganshire	32 00	—	—	15 0 30	0 2 0	0 0 0
4800	East Pool, c, t, Illogan	0 9 9	11	10 10 1/2	82 5 00	0 10 0	0 0 0
2800	Foxdale, c, t, Illogan*	26 00	—	—	0 12 40	0 0 6	0 0 0
40000	Glasgow Carr, c, (30,000 £1 p., 10,000 10s. p.)	1 1/2	—	—	21 3 00	0 10 0	0 0 0
18000	Great Dyllife, c, t, Montgomeryshire	4 00	—	—	0 16 00	0 1 0	0 0 0
18000	Great Lacey, c, t, Man*	21 1/2	—	—	0 20 00	0 1 0	0 0 0
615	Great Retallack, c, t, Ferranabuloe	5 18 6	—	—	0 12 00	0 1 0	0 0 0
25000	Great West Van, c, Cardigan*	2 00	—	—	0 12 00	0 1 0	0 0 0
4000	Green Hurth, c, t, Durham*	0 60	—	—	0 12 00	0 1 0	0 0 0
20000	Grogwinion, c, t, Cardigan*	2 00	—	—	0 12 00	0 1 0	0 0 0
9850	Gunnialake (Clitters), c, t, e	5 50	—	—	0 12 00	0 1 0	0 0 0
1024	Herodfoot, c, t, near Llanidloes	8 10 0	—	—	0 12 00	0 1 0	0 0 0
18000	Hingston Down, c, Calstock*	1 00	—	—	0 12 00	0 1 0	0 0 0
60000	Holmshush, c, c, t, Callington*	1 00	—	—	0 12 00	0 1 0	0 0 0
25000	Kilaloe, c, t, Tipperary	1 00	—	—	0 12 00	0 1 0	0 0 0
4000	Liburton, c, t, Cardiganshire	18 15 0	80	70 80	0 12 00	0 1 0	0 0 0
14000	Llanidloes, c, t, Montgomery	3 00	—	—	0 12 00	0 1 0	0 0 0
5120	Lovell, c, t, Wendron	0 16 0	—	—	0 12 00	0 1 0	0 0 0
9000	Marke Valley, c, t, Linkinhorne	5 06	—	—	0 12 00	0 1 0	0 0 0
11000	Melindur Valley, c, t, Cardigan*	3 00	—	—	0 12 00	0 1 0	0 0 0
9000	Miners Mining Co., c, t, Wrexham	5 00	—	—	0 12 00	0 1 0	0 0 0
20000	Mining Co. of Ireland, c, t, e	7 00	—	—	0 12 00	0 1 0	0 0 0
612	North Busy, c, Chacewater	3 9 6	—	—	0 12 00	0 1 0	0 0 0
612	North Hendre, c, t, Wales	2 10 0	—	—	0 12 00	0 1 0	0 0 0
20000	North Levent, c, t, St. Just*	12 00	—	—	0 12 00	0 1 0	0 0 0
27555	Old Treburget, c, t, ordinary shares	1 00	—	—	0 12 00	0 1 0	0 0 0
9258	Old Treburget, c, t, (10 p. et. pref.)	0 10 0	—	—	0 12 00	0 1 0	0 0 0
6000	Penhalla, c, t, St. Agnes	3 00	—	—	0 12 00	0 1 0	0 0 0
45793	Penstruthal, c, t, e, Gwynnapp	2 00	—	—	0 12 00	0 1 0	0 0 0
12000	Phenix, c, t, W. Phenix, c, t, Link	3 40	—	—	0 12 00	0 1 0	0 0 0
18000	Prince Patrick, c, t, Holywell	1 00	—	—	0 12 00	0 1 0	0 0 0
1120	Providence, c, t, Llanidloes	18 6 7	—	—	0 12 00	0 1 0	0 0 0
12000	Roman c, t, Salop	7 10 0	—	—	0 12 00	0 1 0	0 0 0
612	South Caradon, c, t, St. Cleer	1 5 0	—	—	0 12 00	0 1 0	0 0 0
6123	South Corndurow, c, t, Camborne	5 5 6	—	—	0 12 00	0 1 0	0 0 0
12000	St. Harmon, c, t, Montgomery	3 00	—	—	0 12 00	0 1 0	0 0 0
10000	So. Fr. Patrick, c, t, (8000 sh. issued)	1 00	—	—	0 12 00	0 1 0	0 0 0
10000	Tankerville, c, t, Salop	6 00	—	—	0 12 00	0 1 0	0 0 0
6000	Tincroft, c, t, Pool, Illogan*	9 00	—	—	0 12 00	0 1 0	0 0 0
15000	Van, c, t, Llanidloes	4 50	—	—	0 12 00	0 1 0	0 0 0
3800	W. Chiverton, c, t, Ferranabuloe	12 10 0	—	—	0 12 00	0 1 0	0 0 0
1753	West Foidoe, c, t, St. Day	10 00	—	—	0 12 00	0 1 0	0 0 0
612	West Tolgus, c, t, Redruth	10 00	—	—	0 12 00	0 1 0	0 0 0
2048	West Wheel Franchis, c, t, Illogan	27 13 9	—	—	0 12 00	0 1 0	0 0 0
12000	West Wye Valley, c, t, Montgomery	3 00	—	—	0 12 00	0 1 0	0 0 0
512	Wheel Basset, c, t, Illogan*	17 2 6	—	—	0 12 00	0 1 0	0 0 0
1024	Wheel Eliza Consols, c, t, St. Austell	20 00	—	—	0 12 00	0 1 0	0 0 0
2048	Wheel Jane, c, t, Kea	2 13 10	—	—	0 12 00	0 1 0	0 0 0
4296	Wheel Kitty, c, t, St. Agnes	5 4 6	—	—	0 12 00	0 1 0	0 0 0
80	Wheel Owles, c, t, St. Just*	65 5 0	—	—	0 12 00	0 1 0	0 0 0
6000	Wheel Prussia, c, t, Redruth	2 0 0	—	—	0 12 00	0 1 0	0 0 0
5000	Wicklow, c, t, s, Wicklow	2 10 0	—	—	0 12 00	0 1 0	0 0 0
10000	Wye Valley, c, t, Montgomery*	3 00	—	—	0 12 00	0 1 0	0 0 0

FOREIGN DIVIDEND MINES.

Shares.	Mines.	Paid.	Last wk.	Clos. pr.	Total divs.	Per sh.	Last pd.
85000	Alamillio, c, Spain*	2 00	—	—	1 17 30	0 1 0	0 0 0
20000	Almaden and Tinto Consol., s, t	1 00	—	—	0 6 30	0 1 0	0 0 0
20000	Australian, c, South Australia*	7 7 6	—	—	0 18 00	0 2 6	0 0 0
10000	Battle Mountain, c, (240 part pd.)	5 00	—	—	0 10 00	0 10 0	0 0 0
10000	Birdseye Creek, c, California*	4 00	—	—	0 14 00	0 2 6	0 0 0
12200	Burra Burra, c, s, Australia	5 00	—	—	70 0 00	0 10 0	0 0 0
20000	Cape Copper Mining, c, s, Africa	2 00	—	—	27 15 00	0 1 0	0 0 0
40000	Cedar Creek, c, California	5 00	—	—	0 8 00	0 2 6	0 0 0
10000	Chicago, c, Utah*	10 00	—	—	2 8 00	0 4 0	0 0 0
21000	Colorado Terrible, c, Colorado*	5 00	—	—	0 13 00	0 4 0	0 0 0
10000	Copiapu, c, Chile (250 shares)	15 15 0	—	—	7 8 50	0 2 6	0 0 0
00000	Don Pedro North del Rey*	0 16 0	—	—	2 8 00	0 2 0	0 0 0
23500	Eberhard and Aurora, c, Nevada*	10 00	—	—	1 8 00	0 30	0 0 0
50000	Emma, c, s, Utah	20 00	—	—	3 12 00	0 6 0	0 0 0
70000	English and Australian, c, s, Aust.	2 10 0	—	—	2 15 00	0 2 0	0 0 0
80000	Flagstaff, c, t, Redruth	10 00	—	—	0 3 00	0 6 0	0 0 0
25000	Fortuna, c, Spain*	2 00	—	—	0 2 00	0 6 0	0 0 0
50000	Frontino & Bolivia, c, New Gran.	2 00	—	—	0 1 00	0 10 0	0 0 0
30000	Gold Run, c, Utah	1 00	—	—	0 2 40	0 0 4	0 0 0
85000	Kapunda Mining Co. Australia*	1 30	—	—	0 2 40	0 0 4	0 0 0
20000	Last Chance, c, s, Utah	5 00	—	—	0 14 00	0 2 0	0 0 0
15000	Linares, c, Spain*	3 00	—	—	18 17 00	0 9 0	0 0 0
50000	London and California, c, t	2 00	—	—	0 10 00	0 10 0	0 0 0
7837	Lusitania, Portugal*, c, (25 shares)	3 10 0	—	—	1 11 60	0 18	0 0 0
60000	Mammoth Copperworks, c, Utah, c, s	10 00	—	—	0 6 00	0 6 0	0 0 0
5000	Mountain Chief, c, Utah*	10 00	—	—	0 6 00	0 6 0	0 0 0
18000	Prussian Mining & Ironworks, c, t	30 00	—	—	0 6 00	0 6 0	0 0 0
10000	Pontgibaud, c, t, France*	20 00	—	—	23 11 11	1 11	0 0 0
100000	Port Phillip, c, Clunes*	1 00	—	—	1 8 00	0 10	0 0 0
40000	Richmond Consols, c, Nevada*	5 00	—	—	3 9 00	0 7 8	0 0 0
40000	Santa Barbara, c, s, Brazil	0 10 0	—	—	0 2 60	0 10	0 0 0
120000	Scottish Australian Mining Co., New	1 00	—	—	17 1/2 per cent.	Nov. 1876	—
112500	Sierra Buttes, c, California*	2 00	—	—	0 14 00	0 2 0	0 0 0
60000	South Aurora, c, Nevada*	5 00	—	—	0 16 00	0 2 0	0 0 0
250000	St. John del Rey* (25 stock and multiples dealt in)	270 300	—	—	0 14 00	0 2 0	0 0 0
40000	Tolima, c, s, So. America	5 00	—	—	0 11 60	0 6 8	0 0 0
25000	Victoria (London), c, Australia	1 00	—	—	0 11 10 1/2	0 6 8	0 0 0
10000	Western Andes, s, New Granada	5 00	—	—	12 per cent.	per an. July 1876	—
21000	W. Prussian (8500 pref. sh. 101. paid)	10 00	—	—	0 16 00	0 8 0	0 0 0

NON-DIVIDEND FOREIGN MINES.

Shares.	Mines.	Paid.	Last wk.	Clos. pr.	Total divs.	Per sh.	Last pd.
30000	Anglo-Australian, c, Victoria*	2 10 0	—	—	—	—	—
5000	Anguilla Phosphate, West Indies (4000 issued)	10 00	—	—	—	—	—
12000	Argentine, c, Argentine Republic	5 00	—	—	—	—	—
10000	Australian Central, c, (also 6000 deferred shares)	1 00	—	—	—	—	—
8000	Bellavista, c, Peru* (£10 shares)	10 00	—	—	—	—	—
30000	Bent, c, t, California	5 00	—	—	—	—	—
35000	Cesena Sulphur Company, Romagna, Italy*	10 00	—	—	—	—	—
50152	Chentales, c, s, Nicaragua*	2 00	—	—	—	—	—
18000	Condes Cudi, c, t	5 00	—	—	—	—	—
50000	Excelsior Hydraulic Gold Washing Co., California*	1 00	—	—	—	—	—
100000	Exchequer, c, s, California*	1 00	—	—	—	—	—
40000	Holcombe Valley, c, t, California	1 00	—	—	—	—	—
60000	Hornachos, c, s, (210 shares) Spain	10 00	—	—	—	—	—
20000	Imperial Brazilian Collieries, Brazil*	5 00	—	—	—	—	—
60000	I. X. L., c, s, California*	1 00	—	—	—	—	—
50000	Javali, c, s, Nicaragua*	2 00	—	—	—	—	—
2500	La Mancha, c, t, Newfound	10 00	—	—	—	—	—
12000	Laneros, c, t, Venezuela (25 shares)	1 15 0	—	—	—	—	—
75000	Malabar, c, Colombia* (8715 issued)	1 00	—	—	—	—	—
40000	Malpais, c, Colombia* (7400 pref. shares, fully paid)	1 00	—	—	—	—	—
12000	Mezenberg, c, Honnet, Germany*	1 00	—	—	—	—	—
458	New Bensenberg, c, t, Germany	5 00	—	—	—	—	—
60000	New Quebrada, c, Venezuela*	5 00	—	—	—	—	—
30000	New Zealand Kapanga, c, Coromandel*	5 00	—	—	—	—	—
3000	Oregon, c, Oregon, U.S. (preference shares)	4 00	—	—	—	—	—
50000	Panulio, c, Chile* (480000 debentures)	4 00	—	—	—	—	—
50000	Providencia and New Rosario, c, Mexico*	3 00	—	—	—	—	—
50000	Rica, c, Colombia* (40000 issued)	1 00	—	—	—	—	—
2,151,000	Rio Tinto, c, t, Huelva, Spain	1 00	—	—	—	—	—
10,000	Rosa Grande, c, Brazil* (£1 shares)	0 19 0	—	—	—	—	—
30000	Russia Copper, Orenburg and Ufa*	10 00	—	—	—	—	—
25000	San Pedro, c, Chile*	2 00	—	—	—	—	—
15000	Silver Plume, c, Colorado*	1 00	—	—	—	—	—
75000	Snowdrift, c, Colorado*	2 00	—	—	—	—	—
30000	Tecoma, c, Utah*	2 00	—	—	—	—	—
20000	Thornhill Reef, c, Australia*	10 00	—	—	—	—	—
43174	United Mexican, c, Mexico*	1 00	—	—	—	—	—
14000	Utah, c, s, Utah*	28 15 3	—	—	—	—	—
75000	Yorke Peninsula, c, South Australia	1 00	—	—	—	—	—
40000	Yorke Peninsula, c, South Australia Preference	1 00	—	—	—	—	—

* Have made calls since last dividend was paid.

FOREIGN AND MISCELLANEOUS STOCKS, BONDS, LOANS, AND TRUSTS.